		under Building A	Act 2004 Sched	ule 1(2)		RECEIN Gore Distric	
OWNER / APPL		(attach evidence of					t Counc
Name:		of authorisation to lo	8 <i>82/</i>	on owner's behall Phone No:		20 JAN	
	Hashem Ran				03 2090330	1:28	M
Postal address:	29 Bowler Av	ve, Gore		Cell phone:	021 1957018		
				Fax:			
Circulture		~		Email:		adeh@goredc	
Signature:	- in	-		Date:	20 January 2	021	
BUILDING LOCA	ATION						
Street address:	69 We	entworth Street	EAST GORE			RE DISTRICT	
(or RAPID number	and the second se					ption # Sch	
Legal description						e: 22 Novem	
Year of construct	ion:		Valuation	n number:			
Current, lawfully	established u	use: Water tre	eatment plant	and reservoir			
					*		
PROJECT	(Provide	sufficient descriptio	on of building wor	ks to enable scop	e of work to be full	v understood)	
Description of h	uilding wor	ke Estim	atod value o	f work (and or	T) \$ 550.000		
Description of b	uilding wor	ks Estim	ated value of	WORK (incl. GS	(T) \$ 650,000		
Site leveling and co	nstruction of	a new building r	nevt to the ex	isting water re	servoir using n	recast	
	Instruction of	a new building i	lext to the ex	isting water re	eservoir using p	recast	
concrete panels.							
Provide details of	f any proposi	ed new use					
Provide details of	f any propose	ed new use					
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GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) BCO_____Ster 30 January 2024 BENTO Sched 1 (2) Additional processing/RFI notes Page: 2 of 70 * Gore WWTD upgrade - 69 Wentwarth St (East Gore) Darry Kensington PSI CPEng 87325 - current structural comp. PSI states CMI - overview to provide PS4? Specification Section 2 - Concrete 3.10 - Inspections by TA inspector? 3 waters / Engineer. (3 - Precast concrete Section 1.3 - PS3 from supplier / installer of penels Yes. - Are they viewed by Darry K pre-pour. 2.1 - 40 MPa for precast ponds 2.2 - BOOE + SODE deformed barry Reidbar Nesh to AS/N25 4671. Section 4 - Concrete Malany 1.4 - Inspections at critical stages? Who by? Engineer * PS2 received, suitable to now issure the Schedule 1(2) exemption on the basis of being under engineer supervision and likely to couply with the Building Code. 22/11/2023 Note: This documentation was supplied to 3 waters on 15 July 2021 however had not been for worded to Building Control for completion of the Schedule 1 (2) assessment. (The project lead for this development left Commit employment and the continuation of documentation supply did not hoppen as it should have)

Additional processing/RFI notes

BC No

BCO

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) **Russell Paterson** Date: 30 January 2024 ANA Page: 4 of 70 Matt Bayliss From: 2 2 NOV 2023 Wednesday, 22 November 2023 11:34 a.m. Sent: **Russell Paterson** To: INFORMATION RECEIVED Subject: FW: GDC WTP Peer Review Closeout Attachments: Beca PS2 - Gore WTP Building.pdf * Received and added Follow Up Flag: Follow up into the Schedule 1 (2) Flag Status: Flagged application documents.

From: Alex Kelly <Alex.Kelly@beca.com> Sent: Thursday, July 15, 2021 12:53 PM To: Darryl Kensington <darryl@kensingtonconsulting.co.nz>; Hashem Ramezan-zadeh <HRamezanzadeh@goredc.govt.nz> `c: 'Donovan Harvey (Donovan@marshalls.co.nz)' <Donovan@marshalls.co.nz>; Greg Philips <Greg.Philips@beca.com>; 3333221 - Centralization of Gore WTP <project-35615@workspace.beca.com>; John Heenan <John.Heenan@beca.com>; James Washbrooke <James.Washbrooke@beca.com>; Matt Bayliss <MBayliss@goredc.govt.nz> Subject: GDC WTP Peer Review Closeout

Hi Darryl, Hashem,

Please find attached our PS2 for the Gore WTP New Building, along with associated supporting documentation.

Many thanks,

Alex Kelly

Structural Engineer Beca Phone +64-3-366-3521 DDI +64-3-367-2465 Mobile +64-27-801-9404 <u>alex.kelly@beca.com</u> www.beca.com

Sensitivity: General

From: Alex Kelly Sent: Tuesday, 13 July 2021 3:41 PM To: Darryl Kensington <<u>darryl@kensingtonconsulting.co.nz</u>> Cc: 'Donovan Harvey (<u>Donovan@marshalls.co.nz</u>)' <<u>Donovan@marshalls.co.nz</u>>; Hashem Ramezan-zadeh <<u>HRamezan-zadeh@goredc.govt.nz</u>>; Greg Philips <<u>Greg.Philips@beca.com</u>>; 3333221 - Centralization of Gore WTP <<u>project-35615@workspace.beca.com</u>> Subject: RE: peer review document response

Hi Darryl,

I have discussed the brace connection further with Abbas on a separate email chain from him to close this out. He should hopefully be getting back to you with the revised details required for the bracing drawings. Once that is complete, can you please send a full set of the revised drawings, full Design Features Report and the PS1, along with a document transmittal from yourself covering all these items and their current revisions and dates (required for attachment to the PS2).

Further to query #29 on the Peer Review register, can you confirm in writing that Steve Knowles is covered by Kensington Consulting's PI insurance as signatory to the PS1.

Cheers, Alex

Sensitivity: General

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Page: 5 of 70

From: Darryl Kensington <<u>darryl@kensingtonconsulting.co.nz</u>> Sent: Tuesday, 13 July 2021 9:11 AM To: Alex Kelly <<u>Alex.Kelly@beca.com</u>> Cc: Abbas Mirfattah <<u>abbas.mirfattah@enlink.co.nz</u>>; <u>steven.knowles@sjgd.co.nz</u>; 'Donovan Harvey (<u>Donovan@marshalls.co.nz</u>)' <<u>Donovan@marshalls.co.nz</u>> Subject: peer review document response

Morning Alex please find attached response and supporting documents after your discussion with Abbas yesterday. As the detailed cleats are all fabricated to the main portals we have provided an extended fully welded cover plate over the original (butt welds will be QA tested) and will redrill for new M20 bolts as detailed. Could you please advise me this morning that this detail is accepted so that fabricator can be advised. Many thanks Cheers Darryl

Darryl Kensington BE Civil, CMEngNZ (Civil, Structural), CPEng, IntPE(NZ)

Kensington Consulting

Findex House 173 Spey Street Invercargill P: 03 218 7936 M: 027 403 3773

NOTICE: This email, if it relates to a specific contract, is sent on behalf of the Beca company which entered into the contract. Please contact the sender if you are unsure of the contracting Beca company or visit our web page <u>http://www.beca.com</u> for further information on the Beca Group. If this email relates to a specific contract, by responding you agree that, regardless of its terms, this email and the response by you will be a valid communication for the purposes of that contract, and may bind the parties accordingly. This e-mail together with any attachments is confidential, may be subject to legal privilege and applicable privacy laws, and may contain proprietary information including information protected by copyright. If you are not the intended recipient, please do not copy, use or disclose this e-mail; please notify us immediately by return e-mail and then delete this e-mail.

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22	NOV	2023	

INFORMATION RECEIVED

Building Code Clause(s).B1

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PRODUCER STATEMENT – PS2 – DESIGN REVIEW

ISSUED BY: Beca Limited	GORE DISTRICT COUNCIL
(Design Review Firm)	APPROVED Schedule 1 Item 2
TO: Gore District Council	Exemption # Schedule 1 (2)
(Owner/Developer)	Date: 20 January 2024
TO BE SUPPLIED TO: Gore District Council (Building Consent Authority)	
	<u>_</u>
AT: Wentworth Street, East Gore (Address)	
Towo/City: Gore	DP SO
Town/City: Gore LOT	
We Beca Limited (Design Review Firm)	Gore District Council
to review the design documents for this project in respect of the requirement of the Building Code.	ts of Clause(s) .B1 Structure
The Review is for All or Part only of the design work prepared by	ensington Consulting Ltd (Design Firm)
as described in drawings titled .Gore Water Treatment Plant Upgrade - New	
and numbered	er with the specification, and other documents set g is proposed to be constructed.
The Review is in respect of Structural Engineering (aspects of design)	or per attached schedule.
The Review confirms that these aspects of the design are in accordance wit	h:
Compliance Documents issued by the Ministry of Business, Innovation &	Employment.B1/VM1, B1/VM4or (verification method/acceptable solution)
Alternative solution as per the attached schedule	
On behalf of the firm undertaking this review, on the basis of the review	
 (i) Site verification of the following design assumptions (ii) All proprietary products meeting their performance specification requirem 	bearing capacity at founding depth ients;
I believe on reasonable grounds that a) the building, if constructed in accord documents provided or listed in the attached schedule, will comply with the the persons who have undertaken the review have the necessary competent	relevant provisions of the Building Code and that b),
I, John Heenan (Name of Design Review Professional)	ng # 111129
I am a member of: Engineering New Zealand and hold the following qua	lifications: NZCE BE CMEngNZ CPEng IntPE(NZ)
The Design Review Firm issuing this statement holds a current policy of Pro	fessional Indemnity Insurance no less than
The Design Review Firm is a member of ACE New Zealand:	Aun
SIGNED BY John Heenan (Name of Design Review Professional)	
ON BEHALF OF Beca Limited (Design Review Firm)	Date.15-07-2021
Note: This statement shall only be relied upon by the Building Consent Authority nam Design Review Firm only. The total maximum amount of damages payable arising from Building Consent Authority in relation to this building work, whether in contract, tort or \$200,000*.	om this statement and all other statements provided to the

This form is to accompany Form 2 of the Building (Forms) Regulations 2004 for the application of a Building Consent.

THIS FORM AND ITS CONDITIONS ARE COPYRIGHT TO ACE NEW ZEALAND AND ENGINEERING NEW ZEALAND



Producer Statement - Peer Review (PS2) Schedule

We have reviewed the following documents as part of the peer review of the Gore Water Treatment Plant Upgrade – New Building project:

- Drawings by Kensington Consulting Ltd as per the attached schedule from SJ Gordon Design Ltd.
- Structural Design Calculations:
 - Initial set received 25 March 2021
 - Revised calculations received 13 May 2021
 - Revised calculations received 15 June 2021
 - Revised calculations received 13 July 2021
- Structural Specification Rev1 by Kensington Consulting Ltd.
- Design Features Report dated 14 July 2021 from SJ Gordon Design Ltd.
- Producer Statement PS1 from SJ Gordon Design Ltd.
 - Confirmation via letter from Kensington Consulting that SJ Gordon Design Ltd is engaged by Kensington Consulting Ltd as a subconsultant to the lead engineer for Marshall Projects to Gore District Council. As such the provisions of Professional Indemnity Insurance as stated on the PS1 are applicable to Kensington Consulting Ltd as Engineer of Record.

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Page: 7 of 70 KENSINGTON CONSULTING ///// Civil and Structural Engineers 20080

14/07/21

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 2Page: 8 2440

INFORMATION RECEIVED

Gore District Council PO Box 8 Gore

C/- BECA Email; <u>Alex.Kelly@Beca.com</u>

Attention: Alex Kelly

Dear Alex

Gore Waste-Water Plant Peer Review

As requested, we advise in response to query #29 of the Peer Review register that SJGD Structures as signatory to the PS1, is covered under Kensington Consulting's PI insurance for this project.

We trust this confirmation is acceptable.

Yours Sincerely

D Kensington Director

FINDEX House, 173 Spey St, PO Box 6168, Invercargill 9841T:+ 64 3 2187936M: 0274 033 773E: Darryl@kensingtonconsulting.co.nz

Sensitivity: General

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2

Exemption # Schedule 1 (2)

Date: 30 January 2024

t:	view comment	Gore Water t	reatment of	ant									D.	ige:	ant
	n	Kensington o											Pa	ige:	20
	MC .	GP Beca												_	
Τ	Doc reference	Incontinues		Reviewer comment	-	Designer response		Reviewer comments	2	Status		Designer	response 2		
			Dete	Comment	Dete	Comment	Dete	Comm	nt		Dete		Comment		
0			35/05/35	Please provide a copy of the calculations Please provide a copy of the DFR			23/04/21 23/04/21			Closed Closed				_	_
2	Drawing 501		25/01/21	Mesh laps seems too small.		Mesh lapping to be inaccordance with the manufacturers		Add note, "min two transverse wire	s lapped".	Closed	15/06/21	Note added to draw	ing 501		_
-		-	25/01/21	23/4 - Not Changed.		standard requirements Joints only grouted to panels affected by chlorine room fire	28/05/21	Drawings show P11-P12 also grout	Note on 509 referenceing	Closed	15/06/21	list of panel moutes	joints added to drawing 50		
3	Drawing 501		25/01/21	Why have not all north precast panels got a grout infill between them? 23/4 - Not dear which joints are grouted now that the detail has channed		requirements and those forming bunded area to provide a fully sealed joint with solid backing. Panels P12-P19 externally and name: P25-p28 Internally		the required panels to be grouted i	as been deleted.						
4	Drawing S01		25/01/21	Drahage outlets how are these detailed through the ground floor slab/beam? 23/4 - Detail updated, need to review		The drains have been regraded on revised drawings to enable the drains to exit out through base of the panel as detailed on sheet SD4 section E1	28/05/21	P18 not updated with penetrations room drain drain too? Are grates being provided over the		Closed	2.5	and pipe sleeve to en foundations. The ext of Kensington Consu grated drainage cove drawings as discusse	hlorine room exits via cored ternal drainage sump beside ernal drainage works was no ting scope of work. Stainles rs have been noted on the d with GDC. The drains exit	e the ot part s steel out	
5	Drawing S01		25/01/21	Is the doseage rate for the fibres, of 1 kg, for the whole floor slab or should this be a rate, le xkg/m3?		Yes confirming that the doseage rate is 1kg/m3. Contractor is aware of this	28/05/21	Noted. We have not reviewed the	losage rate.	Closed		through been of the.	nanel as detailed on dowlo		
6	Drawing 501		25/01/21	23/4 - no update The calls up for ancher studs as grade 8.8, should these be 4.6 for a bit more flexability, althought they have a lower capacity? 23/4 - no update		This was originally a general note but is not really required now as all the various fixing requirements are specified where required. Drawing SD1 Rev B revised to reflect this	28/05/21	Noted		Closed					
7	Drawing SO1		25/01/21	Where studs are stainless steel, how is the bimetallic corrosion being dealt with? 23/4 - no undate		HDPE washers and epoxy paint coating. Revised section D / D1 sheet S04 Rev B	28/05/21	Noted		Closed					
8	Drawing 501		25/01/21	23/4 - no update Are there any higher requirement of corrosion resistance to the steetwork in the chlorine dose room? 23/4 - No update		This question was directed to our client who repsonded that no additional coating requirement was required. Copy of email response attached refer query 8 document.		We would recommend that this is specialist.		Closed		contractor has offer which is acceptable a	d in steel spec however ed an PUR3 compliant alter ind we will accept	11000	
9	Drawing S13		25/01/21	Loads for the design of the precast floor units that form the roof to the chlorine room have not been provided. Please provide.		This was intended as a ceiling only but have allowed for a nominal 3Kpa UDL in case of some minor storage as access is very restricted but have allowed for a point load of 1kN for a	28/05/2021	Drawings updated for live load. Pol Need to specify point load to NZS		Closed	i Provinciana and	The as agreed 3.5KN	point load in addition to the added to the drawing \$13 ar		
10	Drawing 501		25/01/21	is there a fold in the ground floor slab, we believe there should be, if so what is the detail. 23/4 - no update		There is a 100mm step in the slab at the offices end of the building and sheets 5 01 and 5048 Indicate these details	28/05/21			Closed					
11	Drawing SO2		25/01/21	Has the eastern wall been designed to take approximately 10m trib of seismic load for the building? 23/4 - calcs to be reviewed.		Yes,See page RFI-1		Unclear if panel are tied together a	nd detailed as such.	Closed	15/06/21	Refer to revised calk	ulations and panel drawings		
12	Drawing S03		25/01/21	Section C needs updating to show the pillar in panel P22. 23/4 - drawings still inconsistent. Strip of panel adjacent to penetration needs to be detailed appropriately		Current detail of the pillar is fine. Just drawings to be updated. Triming bars are added. See page RFI-2. Revised details for P22 drawing SOB Rev B	28/05/21			Closed					
	Drawings 504 and all Precas wall elevation		25/01/21	Are the HD12-300 shear bars at the base of the precast walls enough for vertical and horizontal loads? How is the eccentricity resolved?		See page RFI-3		Use of Mu = 1.25 and sp =0.7, is no Further not considered the combin Tension and eccentricity not accou	ed tensions and shear load. Inted for together.	Closed		Refer to additional o			
	Drawings 504 and all Precasi wall elevation		25/01/21	Under seismic actions how is the panel held down. The uplift seems very high. 23/4 - cales to be reviewed.		The uplift is not too high due to self weight of the walls and light roof. The anchorage capacity of base is checked see RFI-3	28/05/21	300 kN/m of uplift is high. There is this.	not enough self weigth for	Closed	15/06/21	Refer to additional c	aculations		
	Drawing 504		25/01/21	Saw cuts in the slab, detail is shown but plans do not show layout and location, how does these interact with the plinths? 23/4 - no update		Attached marked up plan which has incorporated the contractors construction joints They can be resisted by the sections capacity See page RFI-5	3563	Weak axis being of rafter not ched	ad with malor and haloding		15/06/21	refer additional calc	detions		
15	Drawing SO5		25/01/21				09/07/2021	Unclear as to how SHS has been ch Brace connection capacity insuffici Recommend centrelines of SHS str align, with bolt sizes increased to N in line with BS centrelines to take for	ecked. ent (SOS, section B and plan). ut, UB portal and Reid braces (20's (same as R820 pins) and me without any eccentricity					INFOR	
	Drawing S05			The bracing connection plate are connected to the web, has this been checked? 23/4 - calcs to be reviewed.		There are stiffeners and also struts very close to the connection and excentricity is resisted by strut section See page RFI-5		Connection has not been reviewed	for eccentricity.	Closed	21102252.003		g/ struts shifted up to align o reduce excentricity. Draw s		-
	Drawing S05		25/01/21	1005HS welds, bolts cleat size to be defined Section AA, this element adjacent to the door should be detailed		Refer revised drawing 07A	23/04/21	Size noted Noted		Closed				1	- 2
19	Drawing S07A		25/01/21	as a column.		The second second second		107507 4 11						0×	A
20	Drawing S07A		25/01/21	23/4 - no update Trimming around openings in the precast, trimmer bars either side should be added. 23/4 - no update		Refer revised drawing 07A	28/05/21			Closed				D	C707
21	Drawing 508		25/01/21	Section AA, this element adjacent to the door should be detailed as a column. Also the stirrups should extend above and below the opening at least 300mm 23/4 - no update		Refer revised drawing 08	28/05/2	Noted		Closed				ECEIV	9

Sensitivity: General

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2

Exemption # Schedule 1 (2)

Doc ref			Reviewer comment	- (5 / 1 /	Designer response	ALL CARDON	Reviewer comments 2	CAL REAL MARKS	A CONTRACTOR	Designer	response 2		Janu
	erence Importance	-	Comment	Dete	Comment	Date	Comment	Status	Date	- chipter	Comment	Page	t 10 a
		Date		Date		28/05/21		Closed	Date		Comment		
2 Drawing	ps S09	25/01/21	I don't think there is a panel 29? 23/4 - detail has been removed without being clouded. Not sure		There is no panel 29 this was a typing error on the original drawings	28/05/21	Noted	Closed					
		23/01/21	if this is correct? Please review and confirm?		ciawing.			and the second					
3 Drawing	\$10		Panel P10 (and other similar panels) the 2-HD16 bars should be		Refer to revised drawings \$10,\$11	28/05/21	Noted	Closed					
		25/01/21	confined similar to the grout ducts?										
4 Drawing	\$10	25/01/21	Panel P10 (and other similar panels) are the 2-HD16 bars			23/04/21	hooks added	Closed					
		23/04/21	developed f					a b	11 10 0 10				
5			Please provide the geotechnical report		There was no Geotech report as such. We went to site and	28/05/21	This is not good practice. This structure is more critical and	Closed	15/06/2	1 Agreed that Kensing tests and record for			
			23/4 - DFR states 300kPa ultimate bearing, however not noted on drawings and geotech report has not been provided for our		attempted to undertake a series of scala penetrometer tests but the entire area is a siltstone rock. The site is adjacent to the		Important than a house and a site specific geotech report is probably justified.	1.1.1.2.2.2		tests and record To	permieter round	Jacions	
			review.		existing reservoir and the area was excavated at the same time		producty justified.	And Sector					
			review.		for an adjacent reservoir space. The foundation trenches were				1				
					excavated down into this rock which is rippable with a large								
		29/01/21			excavator which is what they used. The 300KPa geotechnical								
					ultimate bearing used in this project was derived from a								
					geotech report for another project some 700-800m away from								
1					the site in an outcrop of the same rock material. Copy of the				6				
1					report and photo of exposed rock in the excavation for that			Section Control of					
			is always and facel All and the doubt a state of the	-	Minor 100mm depth of compacted hardfill beneath the raised	28/05/24	This would be good practice, but would depend on your gro	nd Clored	15/06/2	1 minimal Compacted	denth of harris	over the	
6		70/01/74	is there any back fill required under the slab?	1		20/05/21	conditions.	Ciused	13/00/2	basement rock effe			1
1		29/01/21	23/4 - no update	1	slab under office area.		COTIGIGUTIS.	A PARTY A		rock surface to lay			
7 Drawing	n 505		What bolt tightening is required for the splice connection, snug,	1	Snug tight . Added to drawing section for clarity however	28/05/21	The SCNZ standard connections call up TB bolts for this type	of Closed	15/06/2	1 Bolts changed to T/	3 on drawing SOS		
- Constanting		29/01/21		1	Steelwork general notes on sheet S02 also covered this.		splice.	1.14	1				1
1			23/4 - no update										bolted
8 Drawing	502		Have the secondary effects of the precast loading the 250PFC		The 250 PFC along the eave is mainly under one action that is out	28/05/21	Eccentricities from the bolt to beam centriod needs to be	Closed	15/06/2	1 refer to previous co	mments RF4 and	the revised	
		29/01/21	edge beam been reviewed?	1	of plane of the walls (mainly self weight as vertical load). The		considered.			calculations			
			23/4 - calcs to be reviewed.		lateral deformation of these beams are checked See RFI-4								
9 PS1		28/05/21	Why is a different company signing the PS1 than the design			9/07/2021	Kensington Consulting via Marshall Projects to confirm engin		15/06/2	1 ps1 revised to refle		dertaken on	
			engineer?				of record (ie liable to Gore DC via Marshalls for defects, war period, PI insurance etc).	inty		behalf of Kensingto	Consulting		
1						15/07/0001	Letter stating Steve Knowles of SJGD Structures as signatory	a survey of the					
						15/07/2021	the PS1 is covered by Kensington Consulting's Pl insurance.						
0							OR POT IS CANTER OF RELIMINATION CARGONING & PUBLISHING.						
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	2 Date 30 January 2	
	Page: 11 of 70	
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Building Code Clause(s).B1 - Structure

PRODUCER STATEMENT – PS1 – DESIGN

(Guidance on use of Producer Statements (formerly page 2) is available at www.engineeringnz.org)

ISSUED BY: SJ Gordon Design Ltd on behalf of Kensington Consulting (Design Firm)
TO: Marshall Projects
(Owner/Developer)
TO BE SUPPLIED TO: (Building Consent Authority)
IN RESPECT OF: Gore Water Treatment Plant
(Description of Building Work)
AT: Wentworth St, East Gore
Town/City: Gore LOT. DP. SO
We have been engaged by the owner/developer referred to above to provide:
Design services for the primary building structure as identified in the attached Design Features Report
(Extent of Engagement)
services in respect of the requirements of Clause(s)
All or Part only (as specified in the attachment to this statement), of the proposed building work.
The design carried out by us has been prepared in accordance with:
Compliance Documents issued by the Ministry of Business, Innovation & Employment.
Alternative solution as per the attached schedule
The proposed building work covered by this producer statement is described on the drawings titled:
Gore Water Treatment Plant Upgrade - New Buildingand numbered 20080 Sheets S01 to S13
On behalf of the Design Firm, and subject to: (i) Site verification of the following design assumptions (ii) All proprietary products meeting their performance specification requirements;
I believe on reasonable grounds that a) the building, if constructed in accordance with the drawings, specifications, and other documents provided or listed in the attached schedule, will comply with the relevant provisions of the Building Code and that b), the persons who have undertaken the design have the necessary competency to do so. I also recommend the following level of construction monitoring/observation: CM1 CM2 CM3 CM4 CM5 (Engineering Categories) or as per agreement with owner/developer (Architectural)
I, Steven David Knowles am: CPEng
(Name of Design Professional) I am a member of: Engineering New Zealand NZIA and hold the following qualifications: BE, CPEng, CMEngNZ The Design Firm issuing this statement holds a current policy of Professional Indemnity Insurance no less than \$200,000*. The Design Firm is a member of ACENZ:
SIGNED BY Steven David Knowles (Signature) Steven Knowles Date: 2021.03.1821:2040 +1300' (Name of Design Professional)
ON BEHALF OF SJ Gordon Design Ltd on behalf of Kensington Consulting
Note: This statement shall only be relied upon by the Building Consent Authority named above. Liability under this statement accrues to the Design Firm only. The total maximum amount of damages payable arising from this statement and all other statements provided to the Building Consent Authority in relation to this building work, whether in contract, tort or otherwise (including negligence), is limited to the sum of \$200,000*.

This form is to accompany Form 2 of the Building (Forms) Regulations 2004 for the application of a Building Consent. THIS FORM AND ITS CONDITIONS ARE COPYRIGHT TO ACENZ, ENGINEERING NEW ZEALAND AND NZIA



S J Gordon Design Ltd

1 of 1

14 July 2021

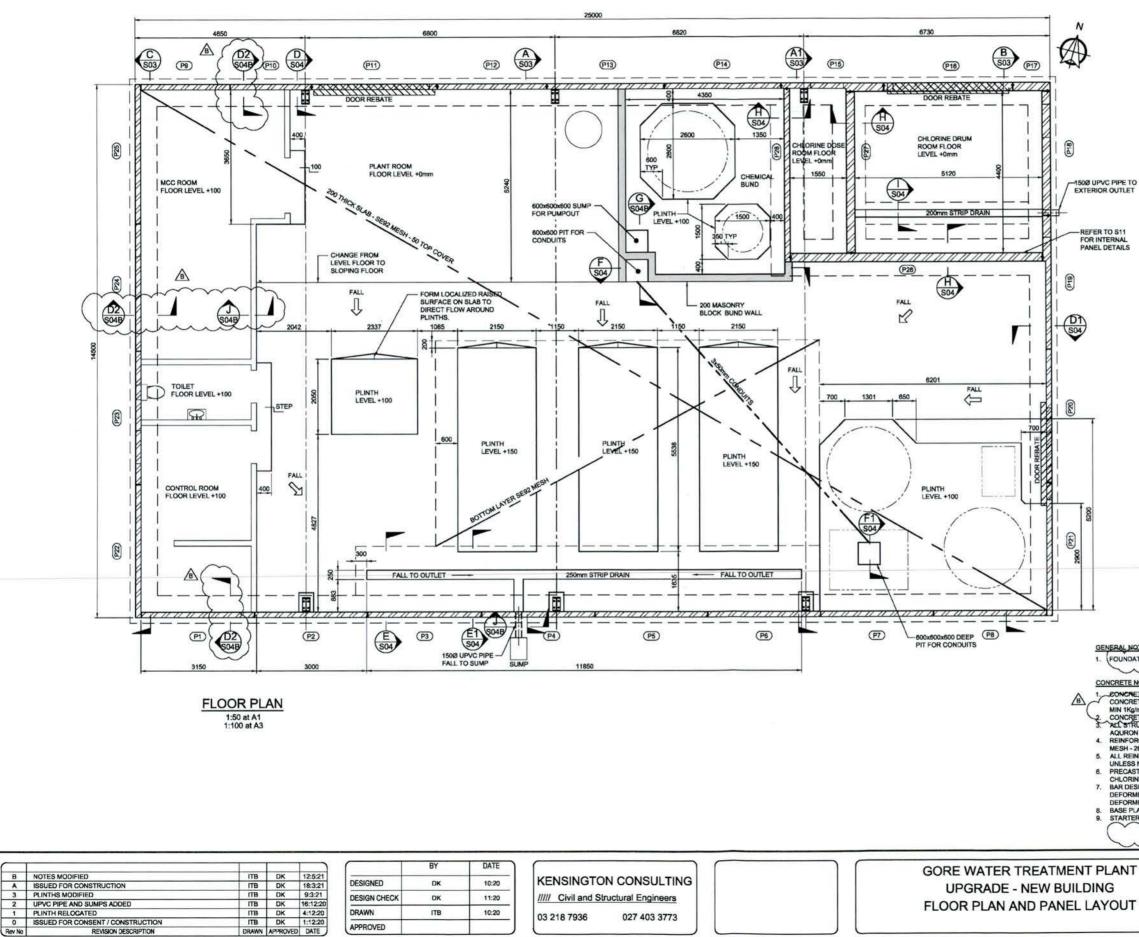
То	Gore District Council	Page
CC		
From	Steven Knowles	
Ref No	4248	Date

Attachment to PS1 – 14 July 2021

- Drawings

Gore Water Treatment Plant Upgrade - New Building

Project Number	Drawing Number	Revision
20080	S01	В
20080	S02	В
20080	S03	В
20080	S04	С
20080	S04B	С
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20080	S06	А
20080	S07A	В
20080	S07B	В
20080	S08	В
20080	S09	А
20080	S10	В
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20080	S13	С



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GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024

Page: 13 of 70

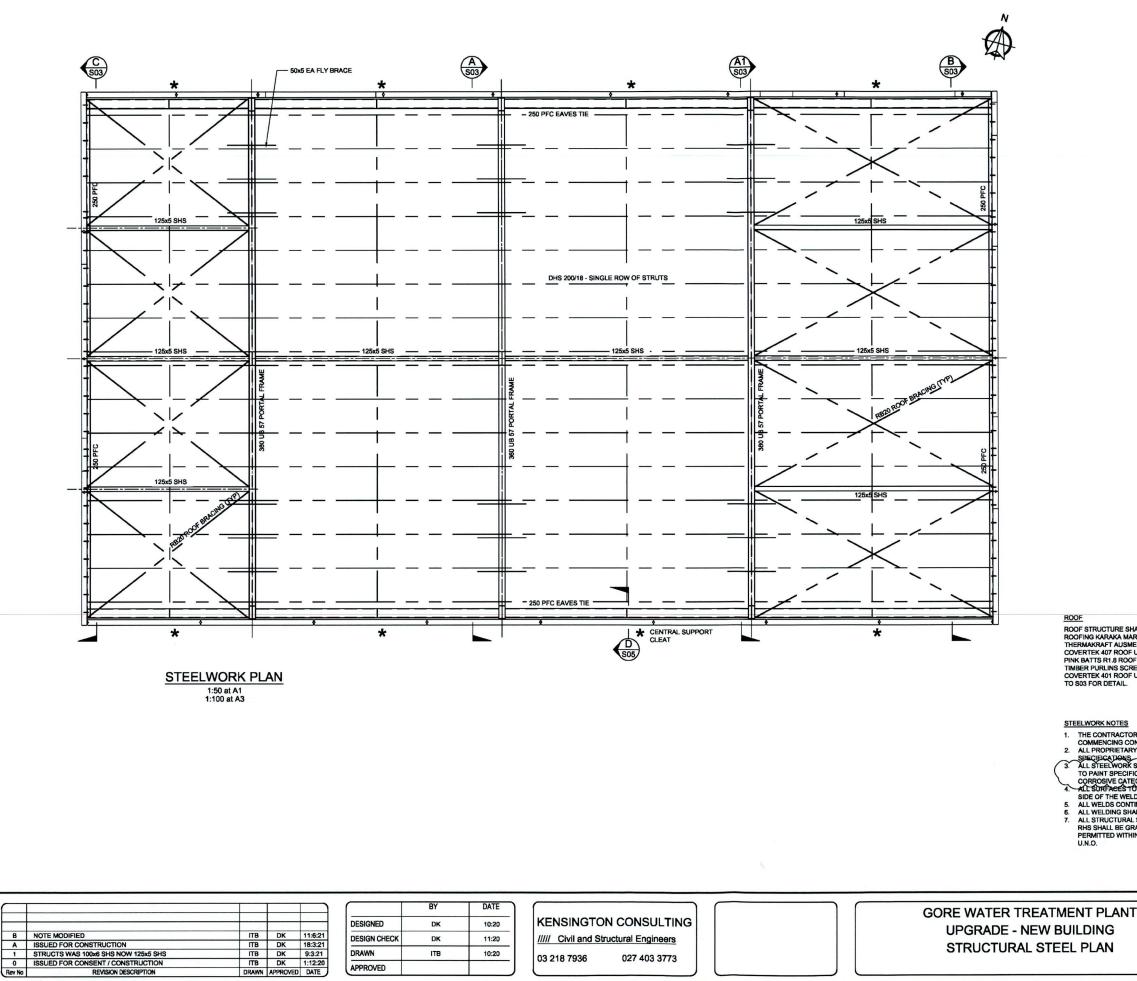
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///// Civil and Structural Engineers 027 403 3773

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GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024

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Gore District Council

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ROOF

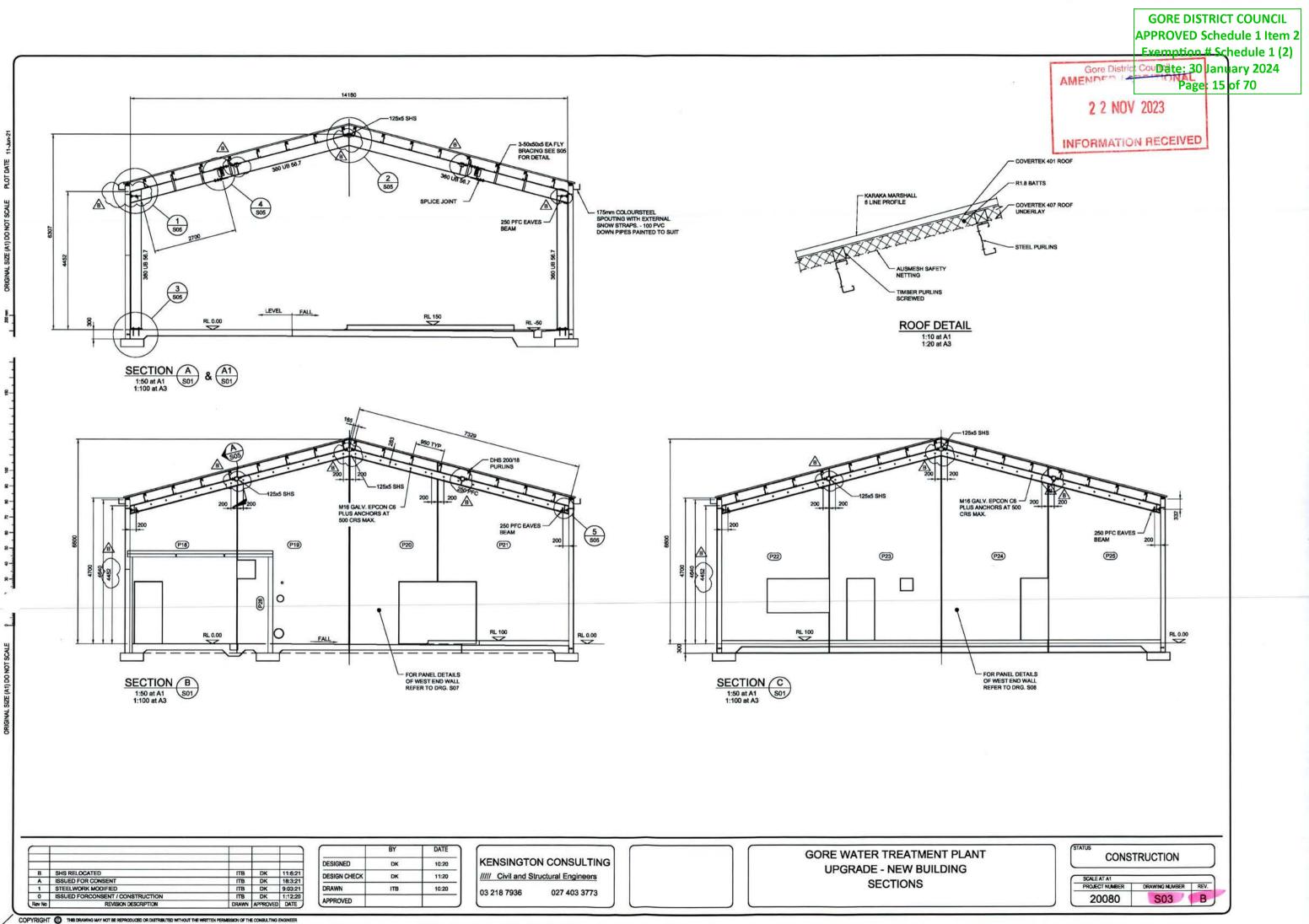
STRUCTURAL STEEL PLAN

STEELWORK NOTES

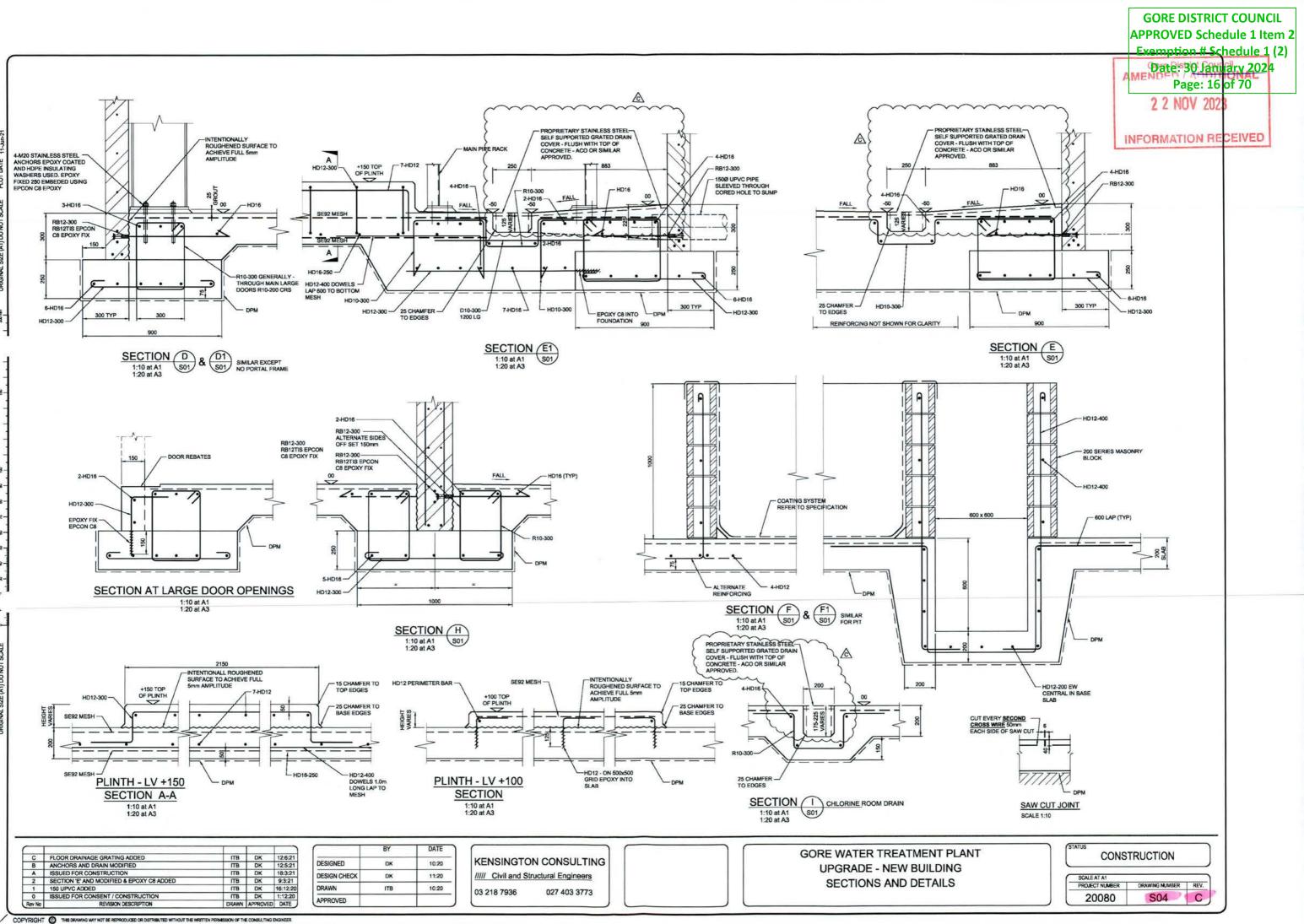
THE CONTRACTOR SHALL CONFIRM ALL DIMENSIONS AND LEVELS ON SITE PRIOR TO COMMENCING CONSTRUCTION.
 ALL PROPRIETARY FITTINGS SHALL BE INSTALLED STRICTLY TO MANUFACTURERS
 SPECIEVATIONS

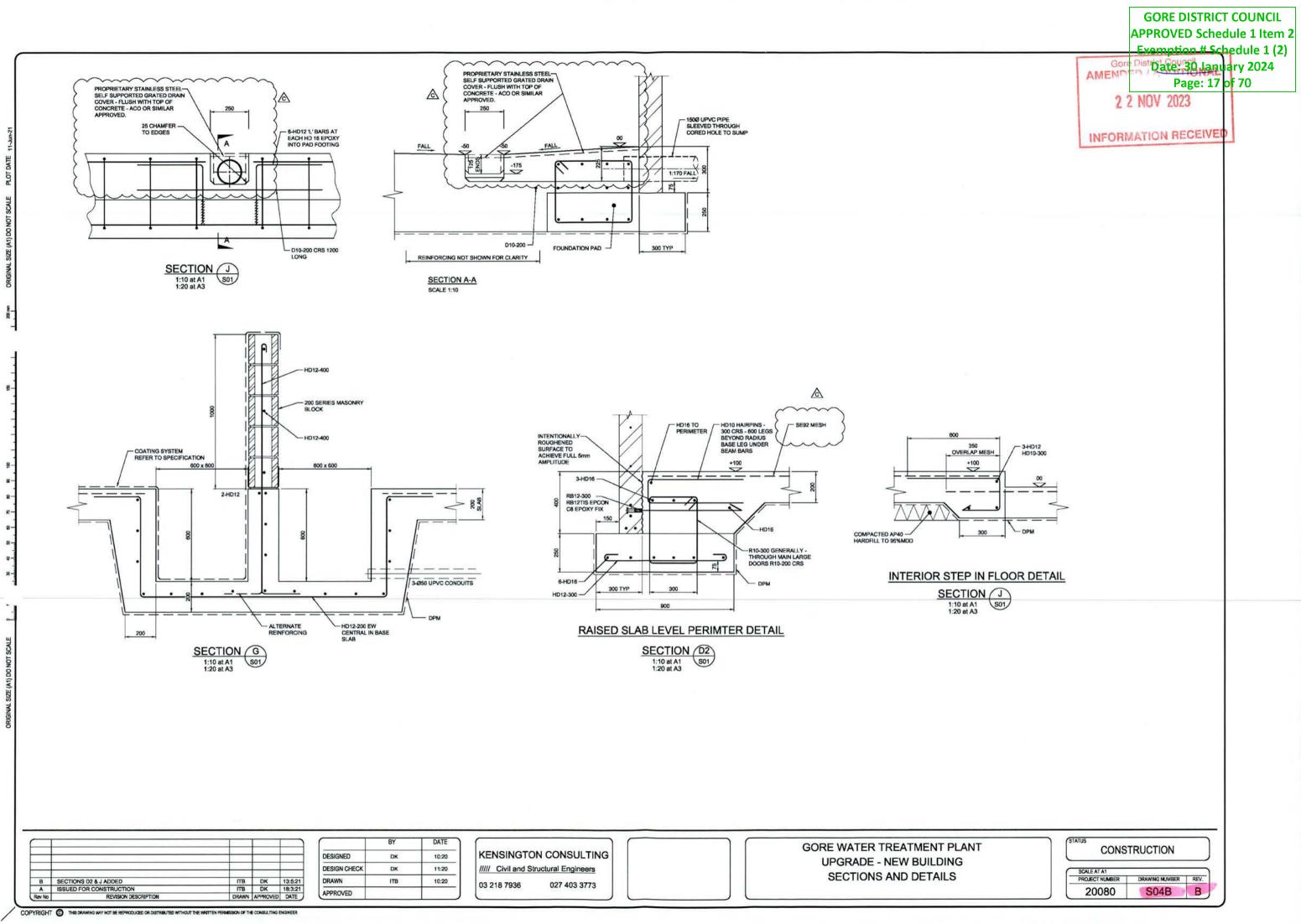
2. ALL PROPRIETARY FITTINGS SHALL BE INSTALLED STRICTLY TO MANUFACTURERS
 SPECIFICATIONS
 ALL STEELWORK SHALL BE CLEANED TO SA2.5 AND PAINTED IN A SHOP ENVIRONMENT. REFER
 TO PAINT SPECIFICATION FOR SPECIFIC DETAILS TO ACHIEVE MIN. C4 ATMOSPHERIC
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 ALL SURFACES TO BE WELPED SHALL BE CLEANED OF ALL FOREIGN MATTER TO SOME EACH
 SIDE OF THE WELD.
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 ALL WELDS CONTINUOUS CATEGORY SP E41XX/M4X UNLESS NOTED OTHERWISE.
 ALL WELDS CONTINUOUS CATEGORY SP E41XX/M4X UNLESS NOTED OTHERWISE.
 ALL STRUCTURAL STEEL OPEN SECTION SHALL BE GRADE 300. ALL CLOSED SECTION SHS AND
 RHS SHALL BE GRADE 350. ALL BOLTS SHALL BE GAADE 300. ALL CLOSED SECTION SHS AND
 RHS SHALL BE GRADE 350. ALL BOLTS SHALL BE GALVANISED GRADE 8.8 WITH THREAD NOT
 PERMITTED WITHIN THE SHEAR PLANE AND TIGHTENED TO A SNUG TIGHT CONDITION (N/S).
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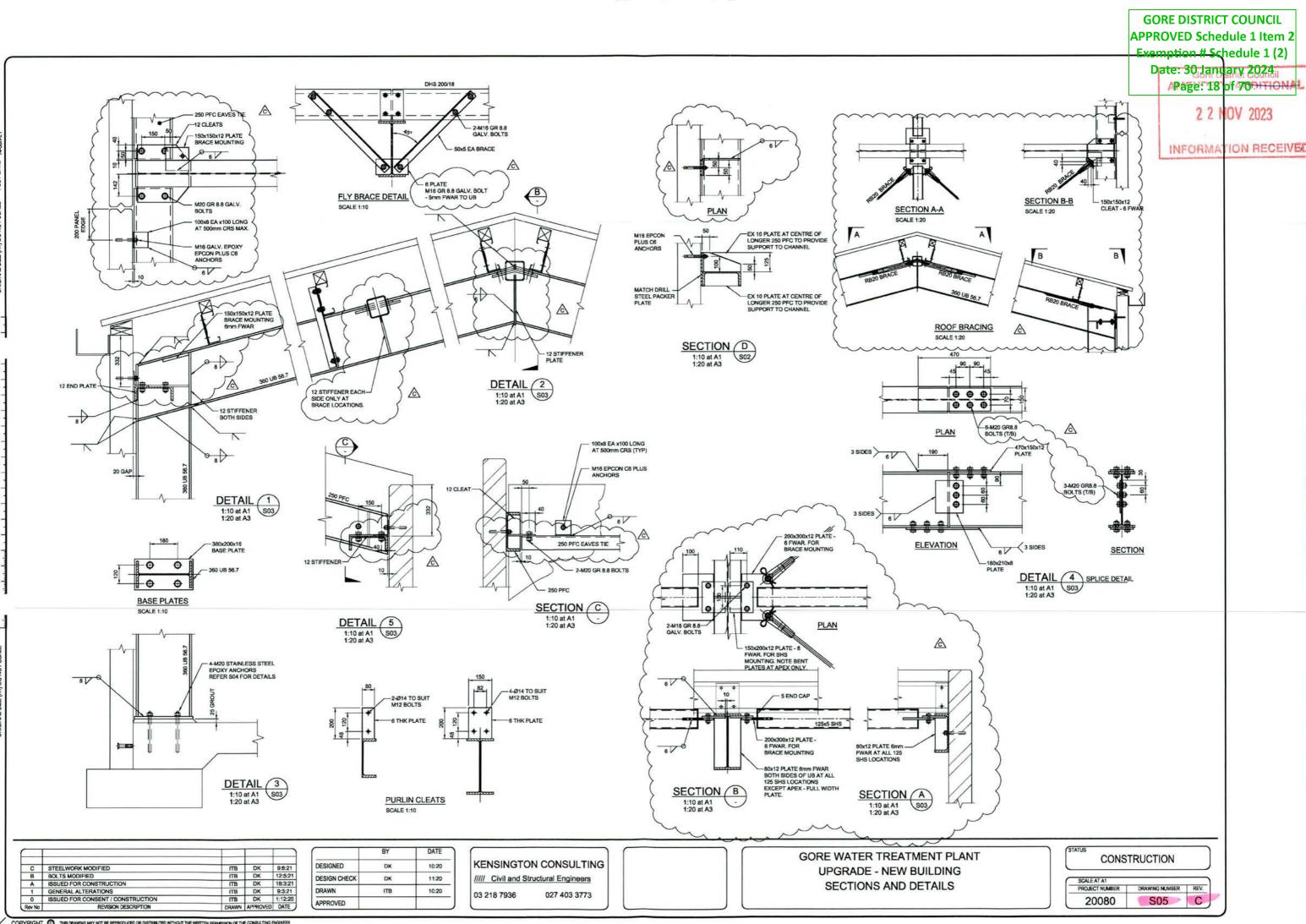
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360 UB 57 PORTAL 360 UB 57 PORTAL D Z 0 0.00 0 **P8** P4 P6) (P7) P1 P3 P5 (P2) 0 ___RL 100 RL 00 <u>•</u>|| SOUTH WALL ELEVATION REFER TO S10 FOR PANEL DETAILS 1:50 at A1 1:100 at A3 - PIPE PENETRATIONS TO BE CONFIRMED PRIOR TO PANEL MANUFACTURE 8 **P11** (P16) • 8. . . . (P1) P15 P14 P13 P12 P10 (P9) RL 100 RL 00 -_ _ PARTLY THICKENED NORTH WALL ELEVATION 1:50 at A1 1:100 at A3

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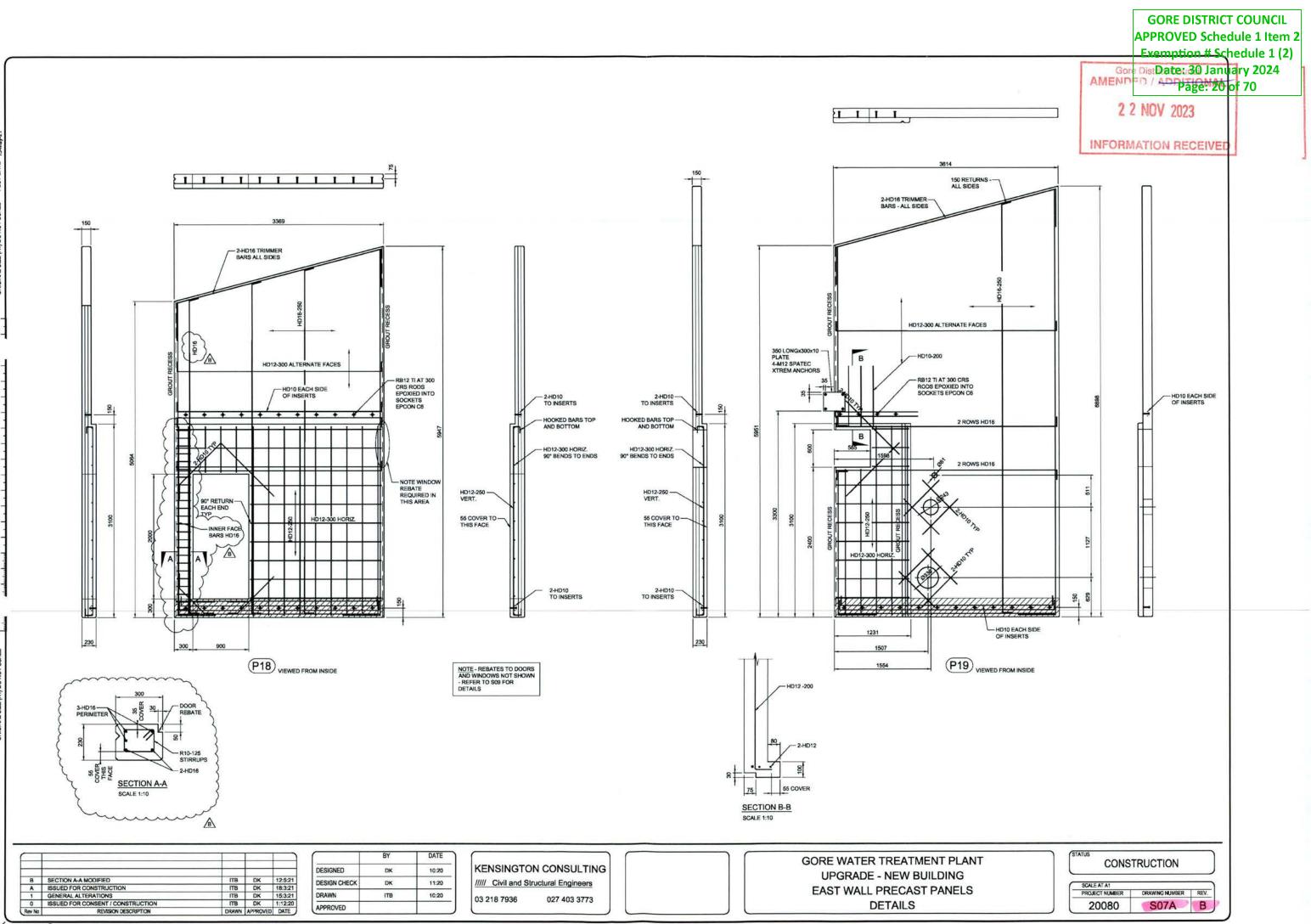
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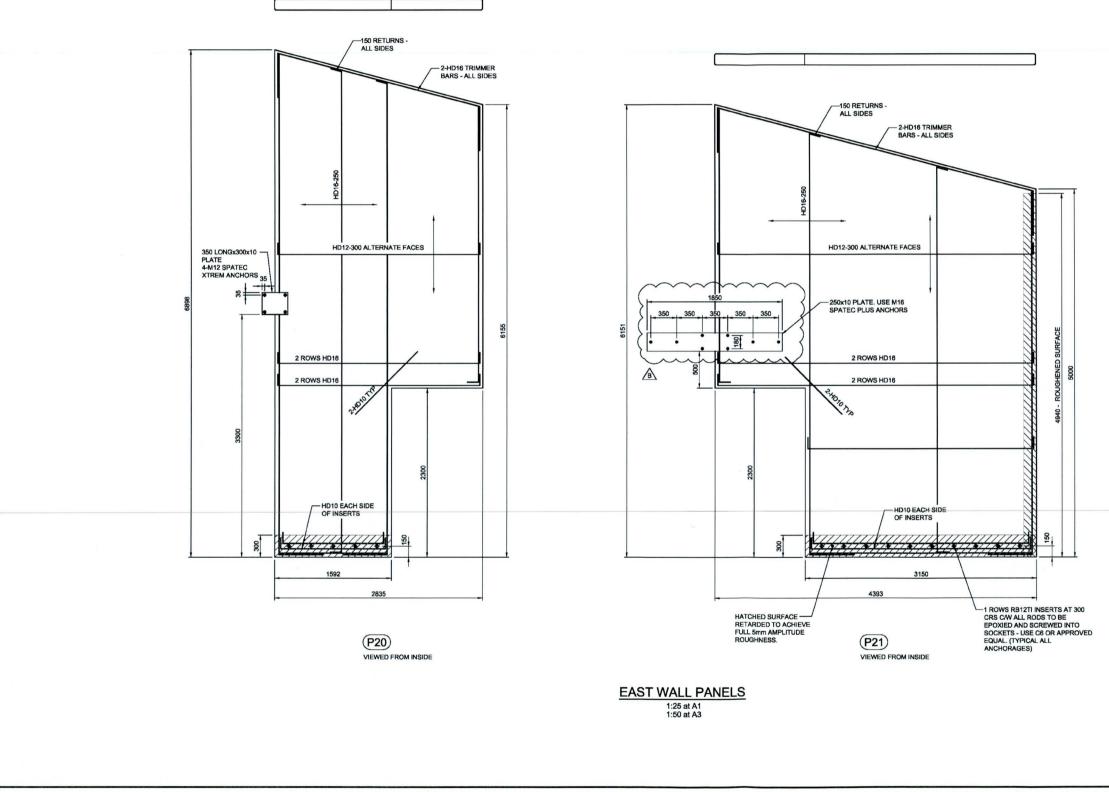
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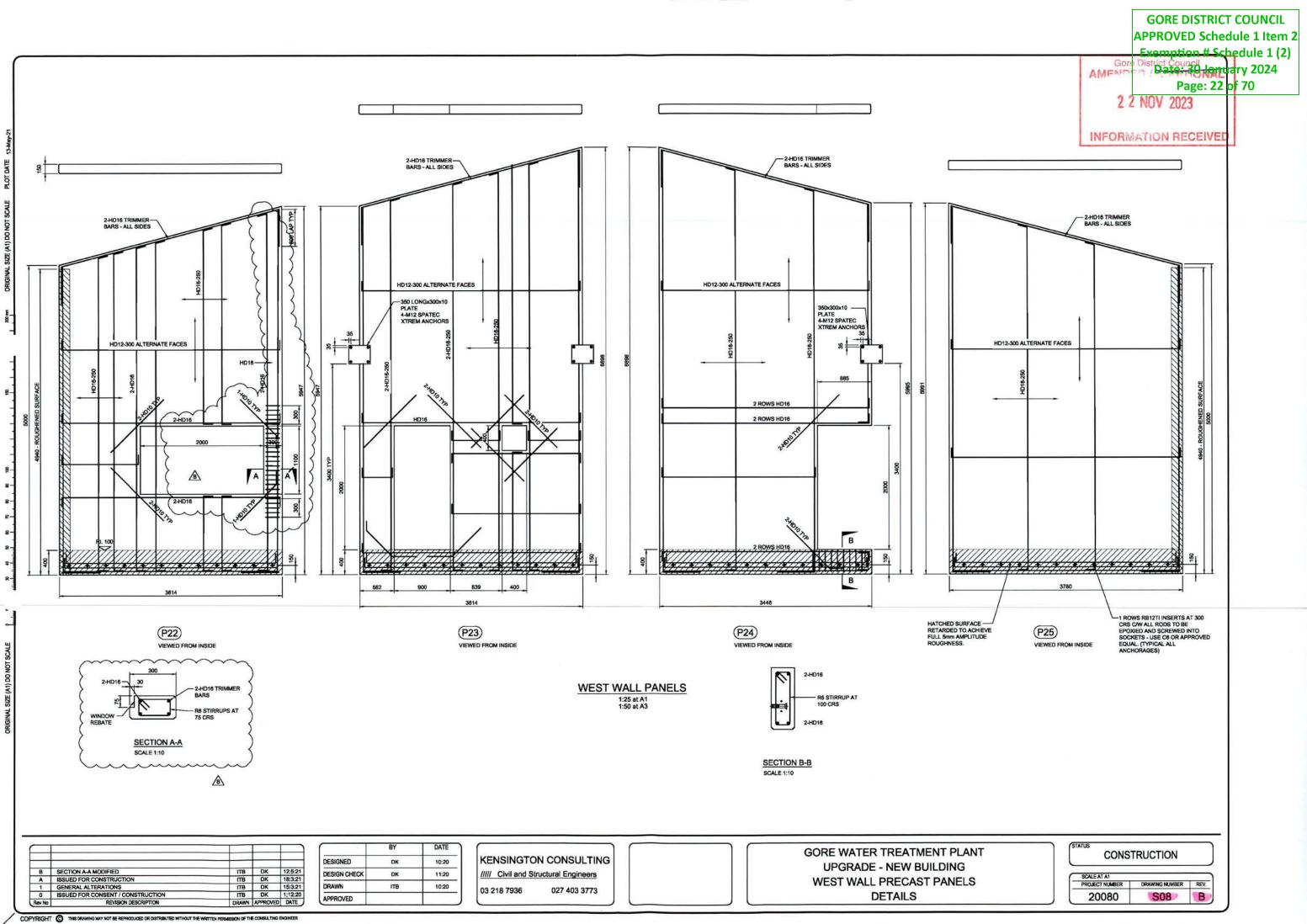
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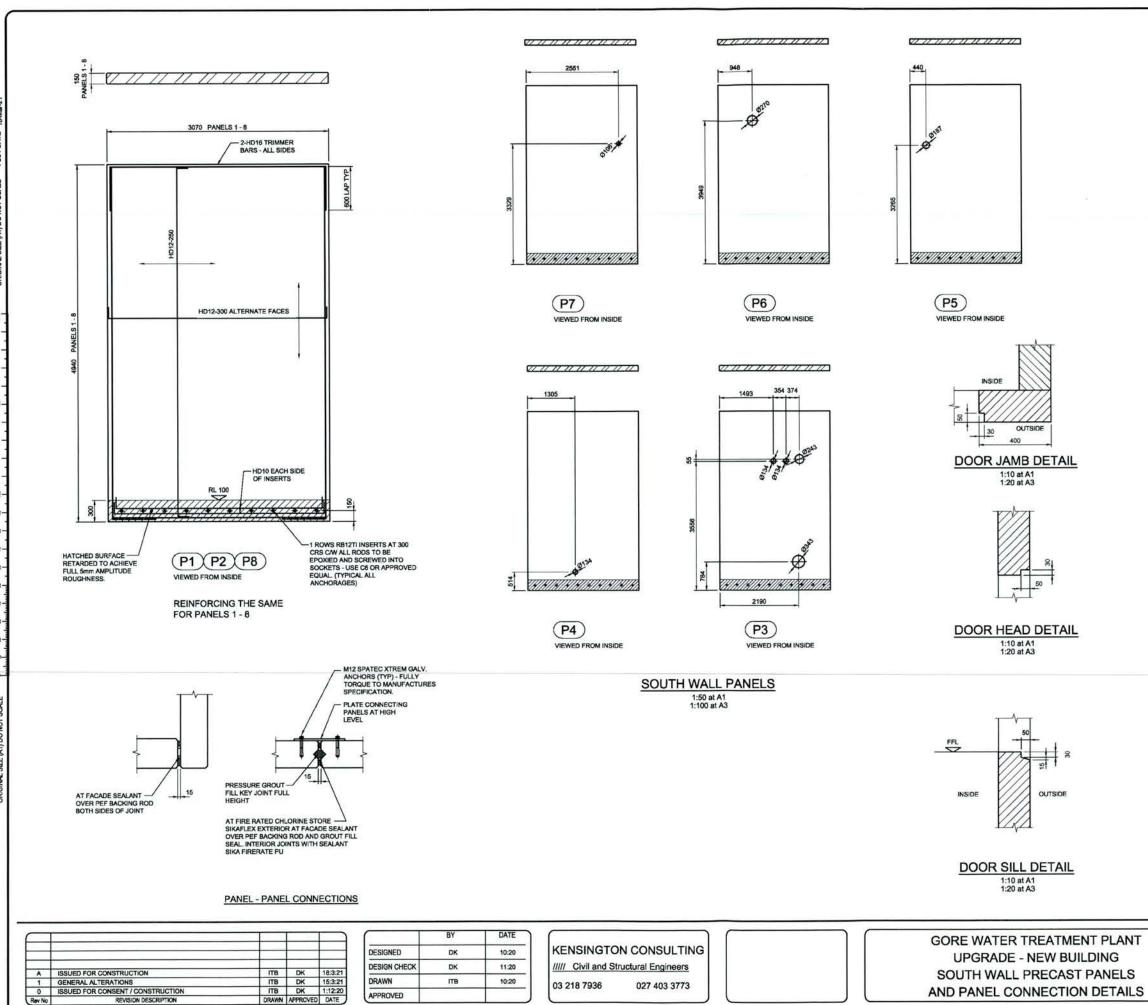
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GORE WATER TREATMENT PLANT UPGRADE - NEW BUILDING EAST WALL PRECAST PANELS DETAILS

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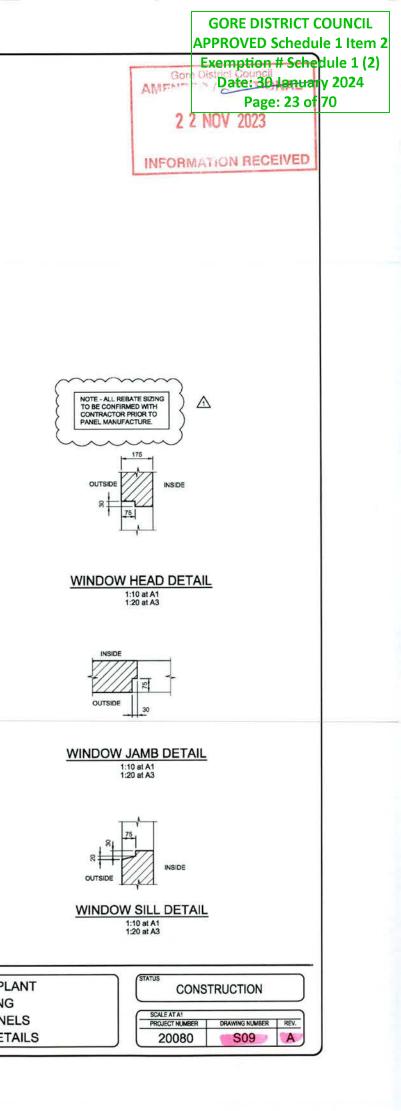
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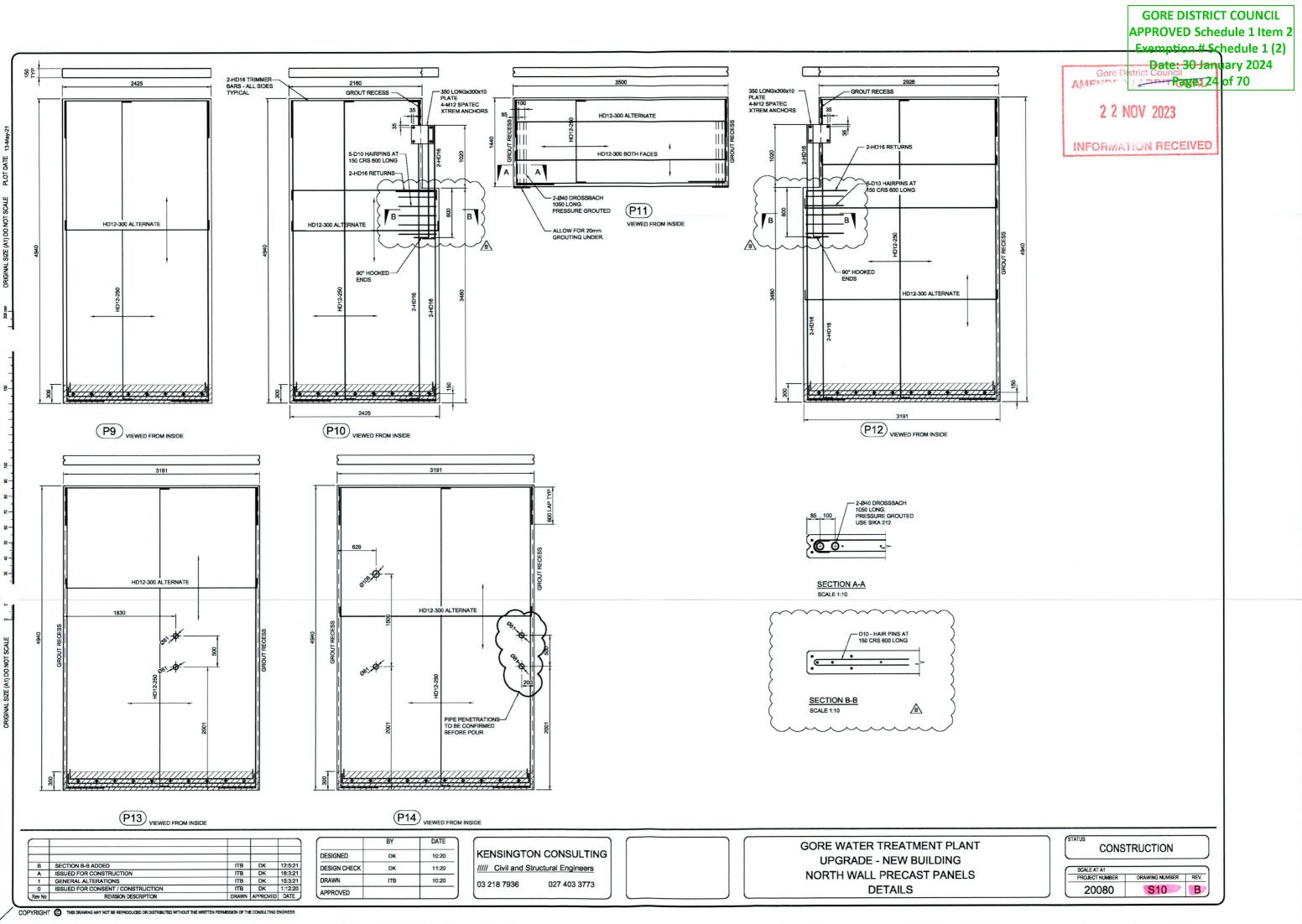


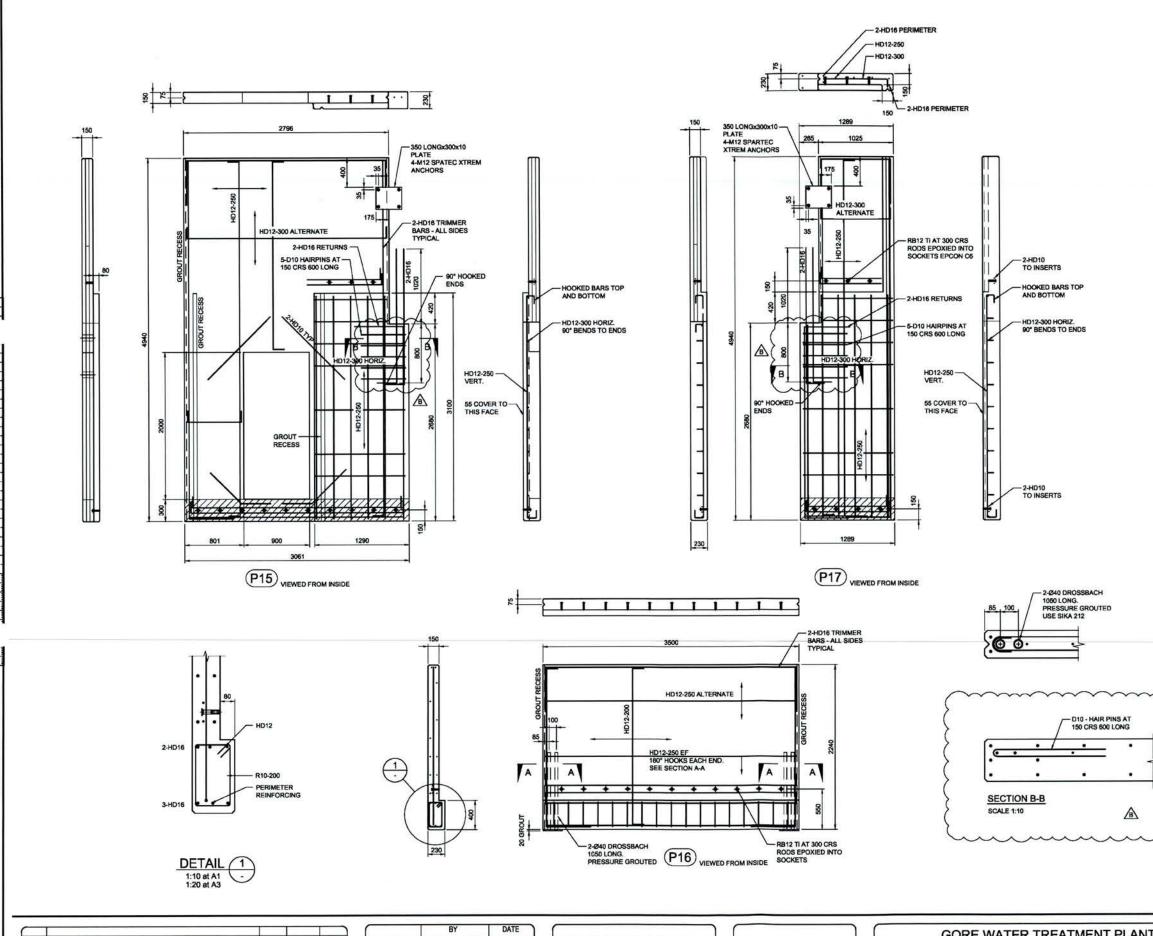


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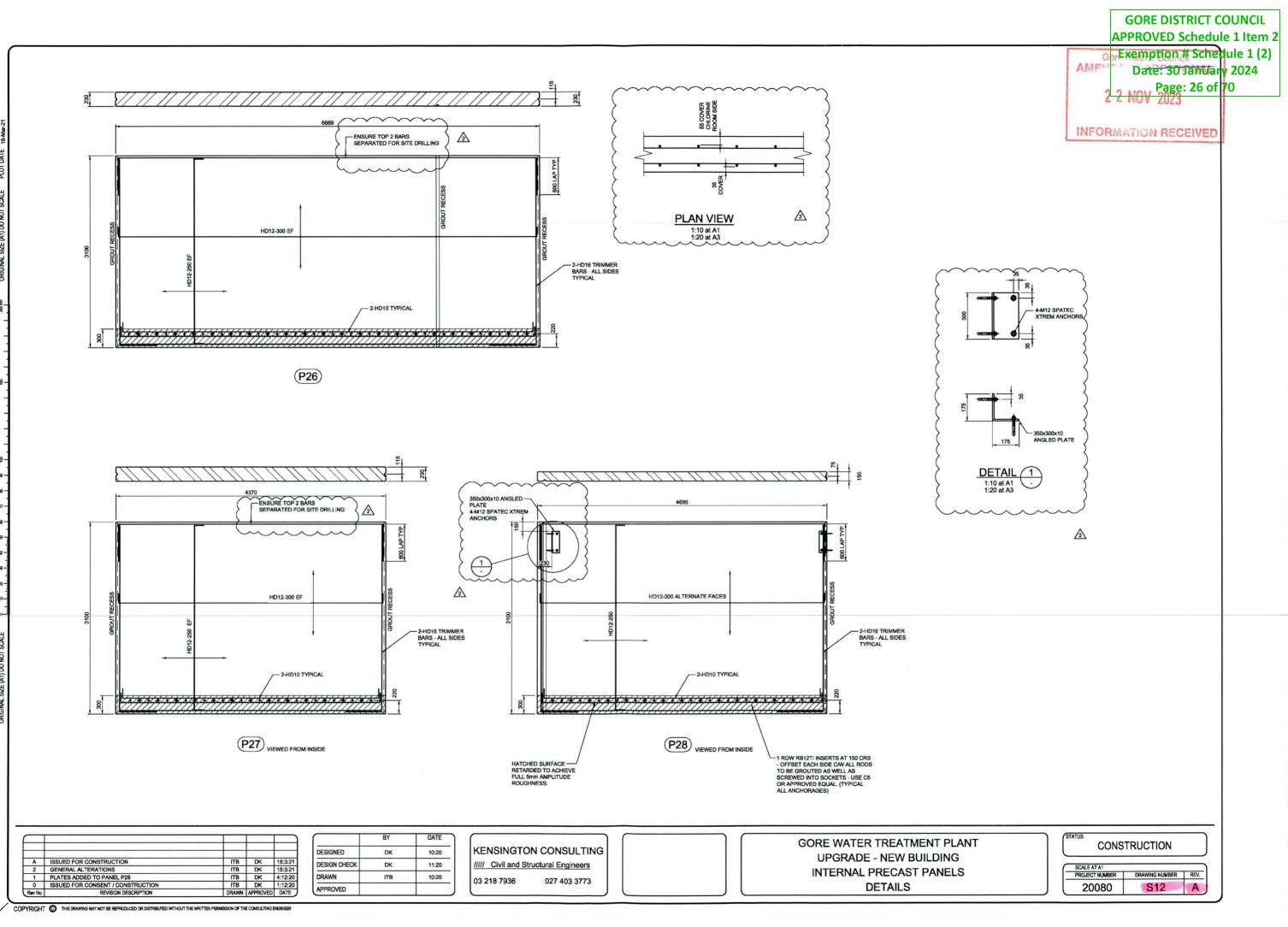
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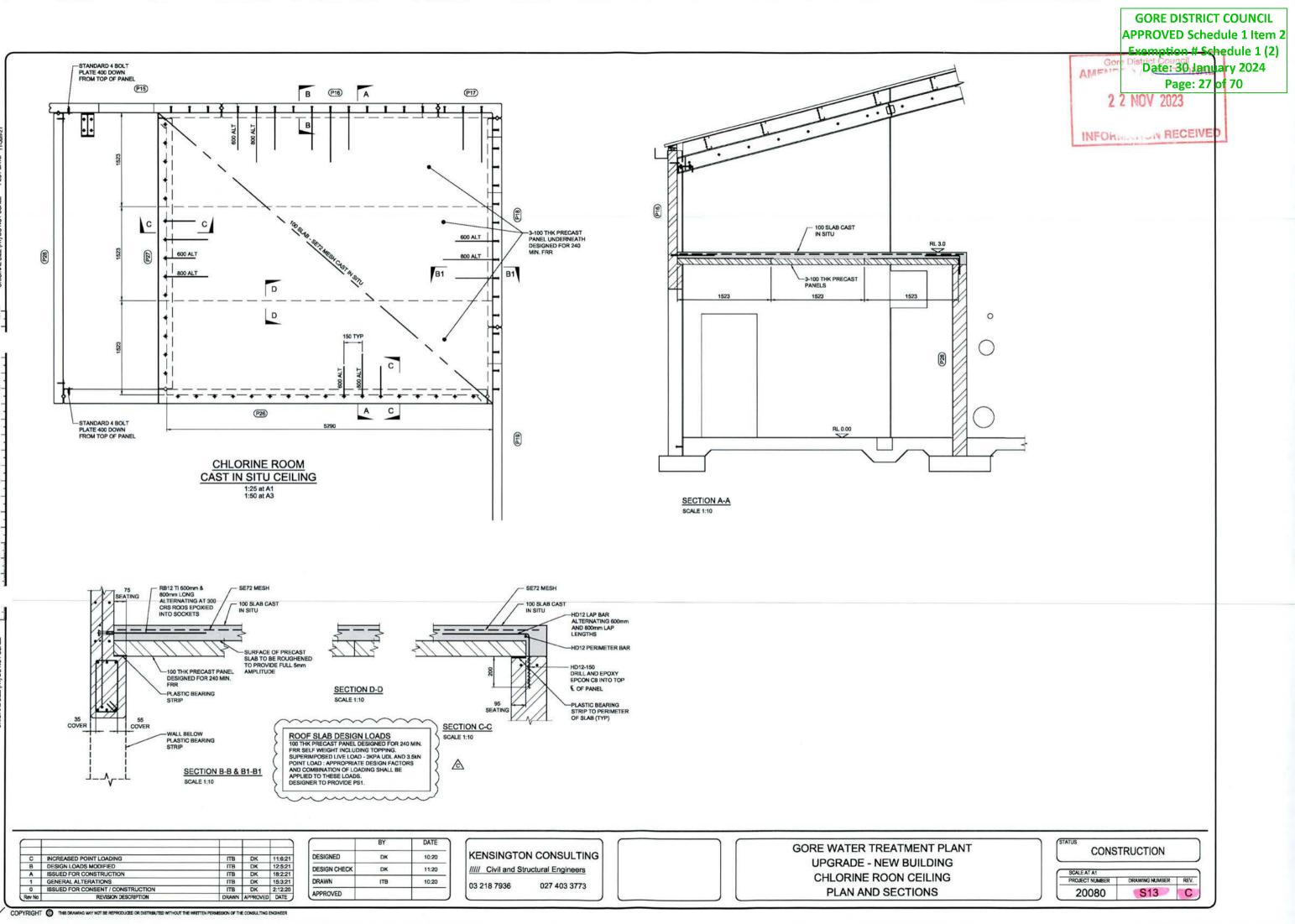
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GORE WATER TREATMENT PLANT UPGRADE - NEW BUILDING NORTH WALL PRECAST PANELS DETAILS

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	GORE DISTRIC APPROVED Scho Exemption # Scho Date: 30 Jan Gore District Council AMEND DISTRICT COUNCIL 2 2 NOV 2023 INFORMATION RECEIVED	edule 1 Item 2 chedule 1 (2) uary 2024 5 of 70
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						BY	DATE		GORE WATER TREATMENT PLAN
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Caroline Shearing	AF	GORE DISTRICT COUNCIL PROVED Schedule 1 Item 2 xemption # Schedule 1 (2) Bate Disting to the school 20 Page: 28 of 70
From:	Hashem Ramezan-zadeh <hramezan-zadeh@goredc.govt.n:< th=""><th>20 JAN 2021</th></hramezan-zadeh@goredc.govt.n:<>	20 JAN 2021
Sent: To:	Wednesday, 20 January 2021 1:28 PM Caroline Shearing	
Cc:	Russell Paterson	
Subject:	Gore Water Treatment Plant Upgrade - Building Consent Exe	mption
Attachments:	Mimecast Large File Send Instructions	

I'm using Mimecast to share large files with you. Please see the attached instructions.

Hi Caroline,

Please find attached the application for the building consent exemption for Gore water treatment plant (WTP). I have attached the specifications, PS1 and drawings. I will submit the test plan (ITP) and PS2, shortly.

I appreciate if you would register the application and organise to process it as soon as possible.

Thanks and regards. Hashem

Hashem Ramezan-zadeh | Project Manager Infrastructure T: 03 209 0330 | DDI: 03 748 0102 | M: 021 195 7018 E: hramezan-zadeh@goredc.govt.nz | W: www.goredc.govt.nz Gore District Council, 29 Bowler Avenue, PO Box 8, Gore, 9740





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GORE DISTRIC	CT COUNCIL
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Gore District Council Exemption # S	hedule 1 (2)
20 JAN Date: 30 Jan	uary 2024
Page: 2	
Ref:	

Building Code Clause(s) B1, (20080)

PRODUCER STATEMENT – PS1 – DESIGN

(Guidance notes on the use of this form are printed on page 2)

ARCHITECTS

TO:...Gore District Council.....

1766到2

(Owner/Beveloper)

TO BE SUPPLIED TO:.....Gore District Council..... (Building Consent Authority)

IN RESPECT OF: foundations comprising strip footings, floor slab, precast walls and suspended roof slab, concrete masonry bund walls, structural steel portal frames and associated bracing for new water treatment plant building.. (Description of Building Work)

AT: Wentworth St, East Gore

(Address) LOT......DP SO....

We have been engaged by the owner/developer referred to above to provide structural design and overview of construction sufficient to provide a PS4 on completion. services in respect of the requirements of (Extent of Engagement)

Clause(s) ... B1/VM1, VM4, .of the Building Code for

All or Part only X (as specified in the attachment to this statement), of the proposed building work.

The design carried out by us has been prepared in accordance with:

X Compliance Documents issued by the Ministry of Business, Innovation & Employment B1/VM1,VM4, NZS 1170,3101, 3404,4230.or (verification method / acceptable solution)

Alternative solution as per the attached schedule.....

The proposed building work covered by this producer statement is described on the drawings titled Gore Water Treatment Plant Upgrade

New Building Details and numbered 20080 / S01-S13 .;

together with the specification, and other documents set out in the schedule attached to this statement. On behalf of the Design Firm, and subject to:

(i) Site verification of the following design assumptions Foundation bearing based on 50KPa allowable bearing

(ii) All proprietary products meeting their performance specification requirements;

I believe on reasonable grounds that a) the building, if constructed in accordance with the drawings, specifications, and other documents provided or listed in the attached schedule, will comply with the relevant provisions of the Building Code and that b), the persons who have undertaken the design have the necessary competency to do so. I also recommend the following level of construction monitoring/observation:

CM1 X CM2 CM3 CM4 CM5 (Engineering Categories) or as per agreement with owner/developer (Architectural)

I, ...Darryl Kensington..... am: (Name of Design Professional) x CPEng ...87325.....#

Reg Arch#

I am a Member of : X IPENZ NZIA and hold the following qualifications:BE,CMEngNZ,CPEng(civil,struct'l)IntPE(NZ) The Design Firm issuing this statement holds a current policy of Professional Indemnity Insurance no less than \$200,000*.

The Design Firm is a member of ACENZ:

SIGNED BY D Kensington...... ON BEHALF OF KENSINGTON CONSULTING LTD... (Design Firm)

Date 4/12/20 (signature). If it is statement shall/only be relied upon by the Building Consent Authority named above. Liability under this statement accrues to the Design Firm only. The total maximum amount of damages payable arising from this statement and all other statements provided to the Building

PRODUCER STATEMENT PS1

October 2013

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024

GUIDANCE ON USE OF PRODUCER STATEMENTS

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Producer statements were first introduced with the Building Act 1991. The producer statements were developed by a combined task committee consisting of members of the New Zealand Institute of Architects, Institution of Professional engineers New Zealand, Association of Consulting Engineers New Zealand in consultation with the Building Officials Institute of New Zealand. The original suit of producer statements has been revised at the date of this form as a result of enactment of the Building Act (2004) by these organisations to ensure standard use within the industry.

The producer statement system is intended to provide Building Consent Authorities (BCAs) with reasonable grounds for the issue of a Building Consent or a Code Compliance Certificate, without having to duplicate design or construction checking undertaken by others.

PS1 Design Intended for use by a suitably qualified independent design professional in circumstances where the BCA accepts a producer statement for establishing reasonable grounds to issue a Building Consent;

PS2 Design Review Intended for use by a suitably qualified independent design professional where the BCA accepts an independent design professional's review as the basis for establishing reasonable grounds to issue a Building Consent;

PS3 Construction Forms commonly used as a certificate of completion of building work are Schedule 6 of NZS 3910:2013 or Schedules E1/E2 of NZIA's SCC 2011²

PS4 Construction Review Intended for use by a suitably qualified independent design professional who undertakes construction monitoring of the building works where the BCA requests a producer statement prior to issuing a Code Compliance Certificate.

This must be accompanied by a statement of completion of building work (Schedule 6).

The following guidelines are provided by ACENZ, IPENZ and NZIA to interpret the Producer Statement.

Competence of Design Professional

This statement is made by a Design Firm that has undertaken a contract of services for the services named, and is signed by a person authorised by that firm to verify the processes within the firm and competence of its designers.

A competent design professional will have a professional qualification and proven current competence through registration on a national competence based register, either as a Chartered Professional Engineer (CPEng) or a Registered Architect.

Membership of a professional body, such as the Institution of Professional Engineers New Zealand (IPENZ) or the New Zealand Institute of Architects (NZIA), provides additional assurance of the designer's standing within the profession. If the design firm is a member of the Association of Consulting Engineers New Zealand (ACENZ), this provides additional assurance about the standing of the firm.

Persons or firms meeting these criteria satisfy the term "suitably qualified independent design professional".

*Professional Indemnity Insurance

As part of membership requirements, ACENZ requires all member firms to hold Professional Indemnity Insurance to a minimum level.

The PI Insurance minimum stated on the front of this form reflects standard, small projects. If the parties deem this inappropriate for large projects the minimum may be up to \$500,000.

Producer Statements PS1, PS2, & PS4

Professional Services during Construction Phase

There are several levels of service which a Design Firm may provide during the construction phase of a project (CM1-CM5 for Engineers³). The Building Consent Authority is encouraged to require that the service to be provided by the Design Firm is appropriate for the project concerned.

Requirement to provide Producer Statement PS4

Building Consent Authorities should ensure that the applicant is aware of any requirement for producer statements for the construction phase of building work at the time the building consent is issued as no design professional should be expected to provide a producer statement unless such a requirement forms part of the Design firm's engagement.

Attached Particulars

Attached particulars referred to in this producer statement refer to supplementary information appended to the producer statement.

Refer Also:

- ¹ Conditions of Contract for Building & Civil Engineering Construction NZS 3910: 2013
- 2 NZIA Standard Conditions of Contract SCC 2011
- 3 Guideline on the Briefing & Engagement for Consulting Engineering Services (ACENZ/IPENZ 2004)
- 4 PN Guidelines on Producer Statements

ARCHITECTS

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GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Page: 31 of 70

STRUCTURAL SPECIFICATION

of work to be done and materials to be used in carrying out the works shown on the accompanying drawings

Gore District Council

Water Treatment Plant Building

Job number: 20080

Date: November 2020

20080 GDC WTP Building

KENSINGTON CONSULTING

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Page: 32 of 70

SPECIFICATION

FOR

EARTHWORKS

20080 GDC WTP building

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KENSINGTON CONSULTING

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Earthworks

2

1. SCOPE

This Specification defines the requirements for quality of materials and workmanship for excavation and backfilling associated with subgrade preparation for concrete structures and underground site services. These earthworks comprise:

- (i) Excavation of topsoils.
- (ii) Excavation of ground to achieve required subgrade levels.
- (iii) Preparation of subgrade after excavation is complete.
- Backfilling, compaction and testing of fill materials.

The scope of work shall be as shown on the drawings 20080/S01-S13 other related drawings and this specification.

2. STANDARDS

All earthworks shall be carried out in accordance with all Statutory regulations. Excavating, loading, carting and disposal of spoil from the site shall be carried out in accordance with the relevant territorial authority bylaws and the appropriate Department of Labour acts and guidelines.

The latest amendment of NZS 4402 Methods of Testing Soils for Engineering purposes shall apply to this specification.

CONSENT

Before any work commences, the Contractor shall obtain all site **Clearance Certificate, Excavation Permit** and any other permits prior to undertaking any excavation or backfilling on site. All existing site services within the construction area shall be fully outlined or discovered before work commences. The Contractor shall submit details of his intended methods for excavation, shoring and dewatering (where required).

4. DISPOSAL OF MATERIALS

All excavated materials for disposal shall be stockpiled in areas as instructed by the Project Manager or disposed of offsite, if instructed otherwise.

5. EXCAVATION OF TOPSOIL

All rubbish, vegetation, topsoil, humus, and organic matter shall be excavated from the ground surface within the area limits of the earthworks.

Clean topsoil shall be stockpiled in the area designated on the drawings. The stockpiles shall be formed with sloping smooth surfaces.

6. EXCAVATION OF GROUND

6.1 Services

The Contractor shall take whatever precautions are necessary to avoid damaging or interfering with subsurface services that have been identified from the procedures outlined on the Clearance Certificate and Excavation Permit.

If the Contractor encounters subsurface services that have not been identified previously, he shall stop work and shall inform the Company Representative immediately. No further work shall be undertaken within that area until approved in writing.

6.2 Subgrade Profile

The Contractor shall excavate to the levels shown for all foundations, footings, ducts, trenches, pads, etc. cutting to the minimum sizes practicable. Sufficient room shall be allowed for form work and timbering outside the net sizes shown on the Drawings.

The subgrade surface so formed shall generally be graded with minimum falls to avoid ponding during construction. Excavation may be extended as required to permit adequate construction access.

The Contractor shall comply in all respects with the Construction Act, Construction Regulations, and the Work Safe Code of Practice for Excavations current at the time of performing the work. When works are notifiable, a copy of the submitted official notification shall be provided to the Project Manager.

Care shall be taken where excavating against or adjacent to existing structures, not to undermine foundations or damage services which are to remain.

On completion the subgrade surface shall be graded to ensure that the required excavation profile and batters are cut into sound foundation material without track marks from earthmoving equipment or other irregularities.

Earthworks

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Care shall be taken to ensure that the excavation is carried out only in suitable weather conditions.

Where seepage is encountered, drainage blankets and subsoil drains shall be installed as directed to collect the seepage and discharge it to an approved point clear of the excavation.

Secure and maintain all excavations and stockpiles free from slippage, erosion and other foreign materials. Shoring, strutting, sheeting, pumps and other materials and plant necessary for carrying out and maintaining the excavations shall be provided and maintained by the Contractor until no longer required.

Prior to any backfilling, all excavations shall be proof rolled by the Contractor and inspected by the Engineer. The Contractor shall remove uneven or soft pockets of foundation material all as required by the Engineer. The Contractor shall advise the Engineer if any loose or soft ground is encountered during excavation and shall carry out remedial work as directed.

7. SURFACE DRAINAGE CONTROL

The Contractor shall ensure that the Site is kept well drained and free from surface water. Any remedial work required as a consequence of the Contractor's failure to keep the site drained shall be repaired at the Contractor's expense. The Contractor shall comply with the Regional Council's requirements for the control of stormwater runoff.

8. SUBGRADE PREPARATION

On completion of excavation, the exposed subgrade surfaces shall be proof compacted using a minimum of three passes of a heavy 10 T wheeled drum compactor. Any soft spots shall be removed and the areas backfilled in accordance with Clause 9 of this specification.

9. BACKFILLING AND GEOTEXTILES

9.1 Materials

All materials shall be supplied by the Contractor and shall conform to the requirements of this Specification and be approved by the Engineer prior to use in the work. The Contractor shall provide a complete written statement regarding the origin, composition, and manufacture of the material to be supplied by him.

The Contractor shall not change the source of supply of materials without written authorisation of the Engineer.

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Backfill

The types of hardfill shall generally be defined on the contract drawings. The backfill types shall be:

Crushed Basecourse Dunite NZTA Specification M4, AP40 & AP65

This material shall be compacted to achieve at least 95% of the maximum dry density of the material as determined by Test 4.3.1 of NZS 4402 - Determination of the dry density/water content relationship, NZ vibrating hammer compaction test. Geotextiles

Geotextile filter fabric and Geogrid mesh shall be as detailed on the drawings and as noted below in 9.1.2 Geotextiles. These geotextiles shall not be placed until the exposed subgrade has been proof rolled and approved to place by the Engineer.

9.1.1 Hardfill

Hardfill shall be well graded and conform to the following requirements:

Maximum Particle Size	40mm/65mm
Test Sieve Aperture	Percentage Passing by Weight
19mm	60-75
9.5mm	37-58
2.36mm	14-34
600 ∓m	5-20
75 ∓m	9 max
20 4	

9.1.2 Geotextiles

WShere specified the filter fabric shall comprise Bidim A29 grade non-woven, neddle punched polyester fabric with minimum 450mm side lap and 1m end of roll lap. The Geogrid mesh shall comprise of Tensar TX 160 multidirectional grid mesh. Side laps shall be a minimum of 300mm and 1m end of roll.

9.2 Placing and Compaction

The Contractor shall spread the backfill material in layers appropriate to the type of compaction plant he intends to use. Fill layers shall not exceed 150 mm loose depth prior to compaction. These fill materials shall be compacted to the minimum dry densities specified. Results of all compaction tests shall be forwarded to the Engineer within 24 hours of the completion of the test.

The Contractor shall be responsible for ensuring that the compaction control is monitored to ensure that the required level of compaction is achieved evenly in all fill materials. Heavy compaction plant shall not be used within 0.5 m of the edge of existing buildings or structures. Light compaction plant shall be used within this zone to achieve the required level of compaction. Where light compaction plant is used, the maximum loose depth of the backfill shall be limited to 150 mm in each layer. No backfilling shall be undertaken until the relevant area has been inspected and approved. The Engineer shall reserve the right to conduct independent tests on compaction control during the course of the Contract.

Where the construction of any foundations requires the excavation of previously compacted backfill material, the backfill material shall subsequently be replaced and compacted in layers in accordance with the requirements above.

Backfilling shall not be carried out if rain or surface water make conditions unsuitable.

Prior to setting up boxing or concreting, all completed earthworks shall be inspected and approved.

Foundation backfilling shall not be commenced until stripped foundations have been inspected and approved.

10. INSPECTION AND TESTING

The Contractor shall arrange for and undertake all material and compaction testing. All results conforming and non-conforming are to be forwarded to the Engineer.

Hardfill	
Grading, crushing resistance, weathering resistance, and soil optimum dry density (Test 4.1.3, NZS 4402)	 Two tests prior to commencement then 1 per < 400m³ 2 per 400 - 1500m³ 3 per 1500 - 3000m³
Nuclear densometer test	 One test per 50m² per layer of compacted material

The minimum conforming testing frequency and required tests are:

Tests shall comply with:

Grading	-	NZS 4402, Test 2.8
Crushing Resistance	-	NZS 3111
Weathering Resistance		NZS 3111

Earthworks

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Optimum Dry Density	-	NZS 4402, Test 4.1.3
Insitu Density	<u>_</u>	NZS 4402, Test 5.1
Nuclear Densometer Test	-	Backscatter mode

All testing shall be conducted at a Telarc registered or ISO 9000 accredited laboratory. The nuclear densometer shall be calibrated at a Telarc registered laboratory and operated by, or under the supervision of, an operator licensed by the NZ Nuclear Radiation Laboratory.

The Contractor shall facilitate inspection by the Engineer at all times during construction. The Company Representative may from time to time carry out check tests of soil properties, and relative compaction being achieved in the fill, but the Contractor shall remain responsible for achieving the required standard of work.

At any stage of the work, the Engineer may require material which has not been compacted to the specified standard or which contains unsuitable material, to be uncovered, excavated and replaced or recompacted to the specification without additional payment to the Contractor.

20080 GDC WTP building

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Section 2 CONCRETE

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Page: 40 of 70

1. GENERAL

1.1 DOCUMENTS Documents referred to in this section are:

NZS 3104	Specification for concrete production
NZS 3109	Concrete construction
NZS 3114	Specification for concrete surface finishes
NZS 3124	Concrete construction for minor works
NZS 3604	Timber framed buildings
AS/NZS 4671	Steel reinforcing materials

The documents also include the drawings titled Gore Water Treatment Plant upgrade-New Building and numbered 20080/ S01 – S13 other related drawings and this specification.

2. PRODUCTS

2.1 READY-MIX CONCRETE Ordinary grade 25 MPa, maximum aggregate size 19 mm to NZS 3104 ground floor and foundations. Reinforced areas of the floor slab concrete shall have a minimum of 1 kg/m3 of polypropylene fibre added also. Delivery dockets listing mix and despatch details to be supplied.

2.2 SITE CONCRETE

To NZS 3124. Shall be a minimum 10 MPa, all materials and batching to NZS 3104.

2.3 REINFORCEMENT

Bars to AS/NZS 4671. Grade 300 and Grade 500 deformed, other than for ties, stirrups and spirals, unless shown otherwise on the drawings. Welded reinforcing mesh to be ductile type complying with AS/NZS 4671.

2.4 TYING WIRE

Mild drawn galvanised steel or stainless steel wire not less than 1.2 mm diameter.

2.5 SPACERS AND CHAIRS

Precast concrete or purpose made moulded PVC to approval. Use concrete spacer blocks only where the concrete surface is not exposed in the finished work.

2.6 DAMPPROOF MEMBRANE 0.25 mm minimum polyethylene to NZS 3604, section 7.5.4.

3. EXECUTION

3.1 HANDLE AND STORE

Handle and store reinforcing steel and accessories without damage or contamination. Store on timber fillets on hard ground in a secure area clear of any building operation. Lay steel fabric flat.

Ensure reinforcement is clean and remains clean so that at the time of placing concrete it is free of all loose mill scale, loose rust and any other contamination that may reduce bonding capacity.

3.2 FALSEWORK AND FORMWORK

Use falsework and formwork of sufficient strength to retain and support the wet concrete to the required profiles and tolerances. Select formwork finish to produce the specified

finished quality. Ensure timber or plywood used for formwork is non-staining to the set: 41 of 70 concrete.

Securely fix and brace formwork sufficiently to support loads and with joints and linings tight enough to prevent water loss. Do not use tie wires or rods unless approved in writing by the owner. Unless detailed otherwise, provide a 19 mm chamfer or fillet strip at all interior and exterior angles of beam and column forms. Mitre at intersections.

Water blast to clean formwork. Keep formwork wet before concrete is placed.

Unless detailed otherwise, set up soffit boxing for beams and slabs to provide a camber when forms are stripped, of 3 mm rise for every 3 metres of total clear span.

3.3 INSTALL DAMPPROOF MEMBRANE

Apply polythene membrane to prepared basecourse with 150 mm laps between sheets. Tape seal laps and penetrations with 50 mm wide pressure sensitive plastic tape. Refer to drawings for perimeter details.

3.4 CUT AND BEND REINFORCEMENT

Cut and bend bars using proper bending tools to avoid notching and to the requirements of NZS 3109. Do not rebend bars without written approval.

3.5 SECURE REINFORCEMENT

Secure reinforcement adequately with tying wire and place, support and secure against displacement when concreting. Bend tying wire back well clear of the formwork. Spacing as dimensioned, or if not shown, to the clear distance minimums laid down in NZS 3109, clause 3.6.

3.6 LAPPED SPLICES

Set length of laps, where not dimensioned on the drawings, in accordance with NZS 3109, clause 3.7. Increase laps of plain round steel by 100%.

3.7 REINFORCEMENT COVER

Minimum cover to all reinforcing bars, stirrups, ties and spirals, as shown on the drawings and to NZS 3109, clause 3.8. Fix chairs for top reinforcement in slabs at 1.0 metre centres or to ensure adequate support. Cover tolerances to NZS 3109, clause 3.9.

3.8 CASTING IN

Build in all bolts and fixings for wall plates and bracing elements, holding down bolts, pipes, sleeves and fixings as required by all trades and as shown on the drawings, prior to pouring the concrete.

Location and form of conduits to be approved in writing by the owner. Minimum cover 40 mm. Do not encase aluminium items in concrete. Do not paint steel embedded items more than 25 mm into the concrete encasement. Cut back form ties to specified cover and fill the cavities with mortar.

Form all pockets, chases and flashing grooves as required by all trades and as shown on the drawings.

Wrap all pipes embedded in concrete with tape to break the bond and to allow for expansion. Do not embed pipes for conveying liquids exceeding a temperature of 50°C in concrete.

- 3.9 CONSTRUCTION JOINTS Locate and construct as shown on the drawings.
- 3.10 PRE-PLACEMENT INSPECTION Do not place concrete until all excavations, boxing and reinforcing have been inspected and passed by the territorial authority inspector.
- 3.11 SURFACE FINISHES To NZS 3114, section 105, as scheduled or as denoted on the drawings.

3.12 EXPOSED CONCRETE

Formwork linings and surface finishes as nominated for both fair face and concealed or exposed surfaces. Unless detailed, obtain written confirmation of the type and pattern of all joints.

3.13 CONCRETE SURFACE TOLERANCES

To NZS 3114, sections 104 and 105, with the suggested tolerances becoming the required tolerances.

3.14 PUMPING CONCRETE

Set up and supervise pump operation, placing and compaction of the mix toNZS 3109. Advise the ready-mix supplier of the type of pump and the slump required, in addition to the concrete grade, strength and quantity.

3.15 COMPACTION

Use power operated vibrators on foundations, vertical constructions and beams.

3.16 FLOOR SLAB

Construct in accordance with NZS 3604, section 7.5. Lay to true and straight surfaces, screeded, floated and steel (manual or power) trowelled finish. Tolerance on flatness: maximum 3 mm gradual deviation over a 3 metre straight-edge, to the requirements of NZS 3109.

3.17 SAW CUTS

Cut slabs where indicated on the drawings and as required to control shrinkage cracking. Carry out cutting as soon as possible, without causing tear-out of aggregate and before shrinkage cracking has occurred, generally within 24 hours of pouring. Where saw cuts are made, cut out 100 mm of every second wire of the mesh for a length of 50 mm each side of the saw cut position. Saw cuts: 1/3rd slab depth or 30 mm minimum.

3.18 SURFACE DEFECTS

Make good surface defects immediately after forms are stripped. Make good hollows or bony areas with 1:2 mortar or plaster, finished to the same tolerances as the parent concrete. Fill any tie rod holes with 1:2 mortar.

3.19 CURING OF CONCRETE

Keep damp for not less than seven days. Ensure curing of slabs commences as soon as possible after final finishing, by the use of continuous water sprays, or ponding. Alternately, apply a curing membrane. Ensure any membrane used will not affect subsequent applied finishes.

3.20 STRIKE FORMWORK

Strike formwork without damaging or overloading structure. Do not remove formwork before the following minimum periods:

Sides of beams, walls and columns:	12 hours
Slabs in beam and slab construction:	4 days
(leave props under slab spans over 2 metres)	
Props from under slab spans over 2 metres:	10 days
Beams, soffits and slab spans over 5 metres:	18 days

3.21 CLEAN OUT

Clean out saw cuts. Fill with cement grout where the floor will be covered with carpet or vinyl.

3.22 REMOVE

Remove all unused materials and all concrete and reinforcing debris from the site.

Section 3 PRECAST CONCRETE

1. GENERAL

1.2

This specification section shall be read in conjunction with the General and Specific Conditions.

1.1 SCOPE OF WORK This section covers the manufacture, supply and installation of all precast reinforced concrete wall panel and flat slab roof elements.

Documents refer	red to in this section are:
NZS 3101	Concrete structures standard
	Part 1 The design of concrete structures
NZS 3104	Specification for concrete production
NZS 3109	Concrete construction
NZS 3114	Specification for concrete surface finishes
AS/NZS 4671	Steel reinforcing materials

Structural series drawings titled Gore Water Treatment Plant Upgrade- New Building and numbered 20080/S01-S13, other related drawings and this specification.

- 1.3 PRODUCER STATEMENT PS3- CONSTRUCTION Provide a producer statement from a suitably qualified person covering the supply and installation of precast items.
- 1.4 QUALIFICATION, OFF-SITE WORK Use only precast concrete workers skilled and experienced in form making, casting, transportation and erection of precast items.
- 1.5 SITE LOADINGS, PERMANENT STRUCTURE Prevent damage to supporting structure from stacking of precast items.
- 1.6 ROOF SLAB DESIGN LOADINGS The 100mm prestressed flat slab roof units shall be designed for the following: Own self weight and 100mm topping concrete Superimposed live load of 3 KPa Appropriate design factors and combination of loading shall be applied to these loads.
- 1.7 SHOP DRAWINGS

Provide a set of shop drawings for review and approval prior to manufacture. Drawings to clearly indicate all lifting eye locations, type used and ratings. Note: All lifting eyes to have at least twice the load rating over that actually required and shall be a proprietary type industry standard.

2. PRODUCTS

2.1 CERTIFIED READY MIXED CONCRETE Ordinary grade 40 MPa for precast elements, maximum aggregate size 19 mm to NZS 3104. Provide delivery dockets listing mix, additives, slump and dispatch details. All concrete for panels to have Aquron 3000 waterproofing additive dosed as per manufacturers specifications.

2.2 REINFORCEMENT

Bars to AS/NZS 4671. Grade 300E and Grade 500E deformed, proprietary REIDBAR other than for ties, stirrups and spirals, unless shown otherwise on the drawings. Welded reinforcing mesh to AS/NZS 4671.

- 2.3 TYING WIRE Page: 44 of Mild drawn galvanised steel or stainless steel wire not less than 1.2 mm diameter.
- 2.4 SPACERS AND CHAIRS Use purpose made moulded PVC chairs to approval.
- 2.5 CAST IN STEEL ITEMS Hot dip galvanise after manufacture to a coating weight of 600 grams/m² all cast in weld plates.
- 2.6 SEATINGS Rigid plastic shims/levelling pads shall be used full length beneath all end seating of precast slab units.
- 2.7 GROUTING OF PANEL TO PANEL SHEAR KEYS The vertical edge joint keys shall be pressure grouted using a standard cement based general purpose grout of maximum strength 25MPA at 28 days
- 2.8 GROUTING OF DROSBACH DUCT SLEEVES All Drosbach ducts shall be pressure grouted from the base level duct with proprietary Sika 212 cementitious grout by specialist Contractors until the grout flows from the top duct uniform in texture and free of air bubbles. Gouting ducts shall be arranged on the interior panel face.

3. EXECUTION

Conditions

- 3.1 HANDLE, TRANSPORT AND STACK Handle, transport and stack panels to ensure support that avoids distortion and stress and at the same time protects the finished surfaces from chipping, scoring, cracking or other disfigurement.
- 3.2 TOLERANCES, OFF SITE PRECAST Manufacture cladding panels to the following tolerances: Length and height: < 9.0 metres ± 2 mm Thickness overall: Deviation from square: Length ± 3mm

(difference in length between two diagonals)± 1 mmTwist:± 1 mm(any one corner out of plane passing through other three corners)± 2mmPosition of panel openings and cast in items:± 2mm

3.3 SECURE REINFORCEMENT Secure adequately with tying wire and place accurately where detailed, supported and secured against displacement.

3.4 CONCRETE PLACING

Carefully place concrete in layers so that all parts of the mould are completely filled and full contact is made with the face to give a totally uniform finish. Use approved compaction techniques with power driven vibrators to give a uniform, void-free concrete panel.

3.5 CASTING IN ITEMS

Accurately cast in all embedded items and fixings as detailed with full compactness all round. Inserts shall be rigidly held in location prior to casting. No" puddling-in" of inserts will be permitted.

3.6 CURING

Confirm in writing the system to be used for curing concrete. Cure panels for a minimum of 7 days. Keep the time between casting and the start of curing to an absolute minimum.

Apply a fine spray of water continuously over the curing period through a system plage: 45 of 70 nozzles placed to cover the whole of the panels being cured.

3.7 TOLERANCES, ON SITE EXECUTION Locate precast items to the following tolerances: Plan: ±3 mm Vertical: ±1 mm per metre

3.8 SEALANTS

Ensure at time of erection, that the limits of acceptable joint variation (from the manufacturer's requirements) for each product are maintained. Prepare joints, protect adjoining surfaces, prime joint edges, seal joint surfaces, fit limiting rods and insert sealant to the manufacturer's requirements and temperature limits. Standard joint sealant AT Façade or equal approved installed as per manufacturers specifications to the exterior face of wall joints and interior face where not specified to be a fire rated sealant.

Interior face wall joints to the Chlorine storage room shall be sealed with Sika Firerate PU installed as per the manufacturers specifications.

3.9 REID ANCHOR - EPOXY FILLING

All Reid bars anchored into the base fixing inserts of the panels shall be epoxied in place by using Ramset C6 epoxy applied into the socket immediately prior to installing and tightening the bar. Sufficient epoxy shall be installed to express around the socket circumference when bar is fully tightened. The sockets shall be free of all dirt and grease prior to placing the epoxy.

3.9 CLEAN AND DRESS

Clean and dress panels externally and internally to leave them to the standard of finish specified and without blemish, ensuring following work can be completed to the required standard.

3.10 CLEAN UP Clean up surrounding areas of trade waste and remove temporary works required for the installation of the precast concrete items.

3.11 REMOVE

Remove debris, unused materials and elements from the site.

4. SCHEDULES

4.1 SURFACE FINISHES

Formed surfaces: F4 finish to NZS 3114 Unformed surfaces: U3 finish to NZS 3114

Section 4

CONCRETE MASONRY

1.	GENERAL	

1.1	DOCUMENTS
	Documents referred to in this section are:

NZBC B1/AS1	Structure general, 2.0 Masonry
NZS 3103	Sands for mortars and plasters
NZS 3109	Concrete construction
NZS 3604	Timber framed buildings
NZS 4210	Masonry construction: materials and workmanship
NZS 4229	Concrete masonry buildings not requiring specific engineering design
AS/NZS 4455	Masonry units and segmented pavers
AS/NZS 4671	Steel reinforcing materials

The documents also include the drawings titled Gore Water Treatment Plant Upgrade-New Building and numbered 20080/ S01 – S13 other related drawings and this specification.

1.2 MANUFACTURER'S DOCUMENTS Manufacturer's and supplier's documents relating to work in this section are: ~ Firth open ended reinforcing concrete masonry blocks

1.3 QUALIFICATIONS

Carry out all masonry work with people competent and experienced in this type of work, under the supervision of a registered mason. The registered mason to certify in writing to the owner that the observation has been carried out in accordance with the relevant New Zealand Standards.

1.4 INSPECTION Call for inspection of the work at critical stages including set out, reinforcing, and the time prior to and during grouting. All to recognised trade practice as set out in NZS 4210, clause 1.4.

1.5 TESTS Carry out all required tests in accordance with NZS 4210, appendix 2A.

1.6 QUALITY RECORDS

Keep accurate records relating to strength and quality of materials used in the construction, and make the information available to the territorial authority inspector on request.

2. PRODUCTS

2.1 MASONRY UNITS To AS/NZS 4455.

2.2 REINFORCEMENT To AS/NZS 4671 and as detailed.

2.3 MORTAR Sand to NZS 3103. Chloride levels to not exceed 0.04% by dry weight of sand. Mortar to NZS 4210, section 2.2. Compressive strength of not less than 12.5 MPa.

2.4 GROUT To NZS 4210, section 2.3. Spread value 450 – 530 mm.

2.5 WATER Clean, fresh and free from excess alkali, salt, silt and organic materials. Water from a local authority water supply is acceptable.

3. EXECUTION

3.1 MASONRY CONSTRUCTION GENERALLY To NZS 4210 and NZS 4229.

3.2 STORAGE Store masonry units clear of the ground, under cover and well ventilated until placed in the work.

3.3 MOISTURE CONTENT

Ensure masonry units are air dry prior to laying.

3.4 CHECK BASE CONCRETE

Ensure the base concrete is true to line and level, requiring a base mortar bed of 10 mm (minimum) to 20 mm (maximum). Ensure that all laitance, loose aggregate, or anything preventing bond is removed prior to laying masonry units.

3.5 STARTER POSITIONS

Before commencing laying masonry units, check the location of starter reinforcement by measure or by a dry trial lay up of the first course. Do not correct misplacement by cranking bars. Where misplacement exceeds the location tolerance, obtain written direction before proceeding.

3.6 REINFORCEMENT AND GROUTING

Reinforcement detailed, bent and placed in accordance with NZS 4210. Refer to drawings for details of reinforcement and extent of grout filling.

3.7 COVER

Minimum cover as required for reinforced concrete, with grout and masonry treated as a homogeneous material. Maintain reinforcing bars for retaining walls a minimum of 15 mm and for other masonry a minimum of 6 mm from the masonry work face, with the space filled with grout.

3.8 TOLERANCES Construct within the tolerances set out in NZS 4210, clauses 2.6.5 and 2.7.1. Lay

masonry units with bedding of consistent thickness throughout.

3.9 PROTECTION

Protect fair-faced masonry walls, keeping them clear of mortar droppings, grout splashes, or stains of any kind.

3.10 LAY MASONRY UNITS

Ensure consistent, fully filled and tooled joints. Where walls are reinforced, prevent mortar droppings from entering the cells to be grouted. Provide clean out holes at base of wall, unless "low lift" (NZS 4210) grouting is used. Ensure reinforcement is accurately placed and tied. Lay in regular running bond with all necessary special units and sill units. Cut masonry, if necessary, true and square without chipping.

3.11 MASONRY UNITS JOINTS

Not exceeding 10 mm thick, or less than 8 mm when the units are bedded in. Joints tooled concave, unless detailed otherwise.

3.12 CONTROL JOINTS

Locate at major changes of wall height or thickness, at openings, and at not more than 8 metre centres, or, as shown on the drawings. Where reinforcement passes through a control joint, provide for breaking bond using methods detailed on NZS 4210, figure 2.10.1, unless specifically detailed otherwise.

3.13 BRACING Provide sufficient temporary lateral bracing to ensure stability until the final supporting construction is in place. PRE-GROUTING INSPECTION 3.14 Inspect walls prior to grouting. Ensure cells are clean and reinforcement is correctly placed. Where "high lift" (to NZS 4210) grouting is used, seal the clean out holes and brace to prevent blow outs. GROUTING OF CELLS 3.15 Grout all masonry cells below finished grades, all cells in retaining walls and all cells containing reinforcing. **GROUT CELLS** 3.16 Grout all masonry unit cells. GROUTING PROCEDURE 3.17 Use procedures set out in NZS 4210. Methods acceptable on this project are: - high lift grouting with expansive admixture - high lift grouting with reduced compaction - low lift grouting. CONSTRUCTION JOINTS 3.18 Form and treat construction joints between grout pours and between masonry walls and hardened concrete work to ensure bonding occurs. Comply with NZS 4210, section 2.16. MORTAR IN COMPONENTS 3.19 Mortar in components such as sills, copings, lintels, and steps, as work proceeds. 3.20 **BUILD IN** Build in plugs, bolts, ties, metal flashings, dowels, fastenings and fixings as required by all trades and as shown on the drawings. PROGRESSIVE CLEANING 3.21 Clean off mortar splashes and grout spills as they occur, making good any damage at the same time. FINAL CLEANING 3.22 Clean down masonry work and remove waste material from adjoining surfaces and floors at completion. REMOVE 3.23 Remove from the site materials not used. SCHEDULES 4. MASONRY UNITS 4.1 Brand: ~Firth or approved equal ~200mm Width: ~stretcher Bond: GROUT 4.2 ~25 MPa at 28 days with expansive additive. Design strength: Maximum aggregate size: ~12 mm

Section 5 STRUCTURAL STEELWORK

1. GENERAL

1.1 DOCUMENTS Documents referred to in this section are:

NZBC	F5/AS1 Construction and demolition hazards
AS/NZS 1111	ISO metric hexagon commercial bolts and screws
AS/NZS 1252	High-strength steel bolts with associated nuts and washers for structural engineering
AS/NZS 1554	Structural steel welding, 1554.1 Welding of steel structures
AS/NZS 2312	Guide to the protection of iron and steel against atmospheric corrosion
NZS 3404	Steel structures Standard, Part 1: Steel structures Standard
AS 3828	Guidelines for the erection of building steelwork
AS/NZS 4680	Hot-dip galvanised (zinc) coatings on fabricated ferrous articles
AS/NZS 4792	Hot-dip galvanised (zinc) coatings on ferrous hollow sections
HERA	Report R4-99 "HERA specification for the fabrication, erection and surface treatment of structural steelwork".

The documents also include the drawings titled Gore Water Treatment Plant Upgrade-New Building and numbered 20080/ S01 –S13 other related drawings and this specification.

1.2 QUALIFICATIONS

Welders to be qualified and certificated in all the various welds required for the project. Documentary evidence from an approved reviewing authority that the particular personnel engaged on the work shall be provided. This shall state the individual and the types of weld they are qualified to undertake.

 SHOP DRAWINGS Supply 1 set of shop and erection drawings to the Engineer for review prior to fabrication.

1.4 SHOP DRAWINGS REVIEW

Shop drawings review indicates the design concept has been reviewed without the need for further modification. This does not relieve the contractor of any responsibility for the correctness of the shop drawings, site dimensions, or for ensuring the work is performed in compliance with the drawings and specifications.

1.5 VERIFY DETAILS AND DIMENSIONS

Refer to drawings to ensure all required details and fixings are provided for in the structural steelwork. Verify dimensions against site measurements prior to fabrication.

1.6 TEST WELDING

Non-destructive test welding with method, extent and standards of acceptance to AS/NZS 1554.1, appendix F, with the suggested extent becoming the required extent.

2. PRODUCTS

2.1 STRUCTURAL STEEL

All steel Grade 300, except RHS sections Grade 350, unless noted otherwise on the drawings. Test and stress relieve for brittle fracture when required by NZS 3404, part 1, section 17.

2.2 WELDING

Electrodes to comply with and be selected for the grade of steel being welded as required by AS/NZS 1554.1. Welding wire as required by the wire manufacturer for the materials to be joined and the welding position. Welding flux: dry and used from sealed containers. Material for arc stud welding to comply with AS/NZS 1554.1.

BOLTS, NUTS AND WASHERS 2.3 To AS/NZS 1111 and AS/NZS 1252. Hot dip galvanise all bolts, nuts and washers forming a permanent part of any structure subject to a protective coating, to AS/NZS 4680.

EXECUTION 3.

SURFACE FINISH 3.1 Grind off all burrs and sharp arrises.

TOLERANCES 3.2

Discard material showing visual defects affecting its structural integrity. Structural elements to comply with NZS 3404, part 1, section 14.4 (straightness, full contact splices, length and struts not prepared for full contact). Comply with the required tolerances laid down for holding down bolts, columns, beams and other members in HERA Report R4-99, sections 2.5, 4.5 and 5.6.

3.3 CUTTING To NZS 3404, part 1, clause 14.3.3 and HERA Report R4-99, sections 1.5 and 4.6. Hand cut only where machine cutting is not possible.

CONSTRUCT 3.4 Construct the steel structure as detailed and to NZS 3404, part 1, section 14 (fabrication) and part 1, section 15 (erection).

3.5 WELDING

To NZS 3404, part 1, clause 14.3.4 and AS/NZS 1554.1. Comply with AS/NZS 1554.1 for guidance on welding inspection and quality control.

3.6 HOLING To NZS 3404, part 1, clause 14.3.5 for sizes, alignment, finishing and punching of holes.

- BOLTING 3.7 Bolting to comply with NZS 3404, clause 14.3.6.
- THREADS EXCLUDED FROM SHEAR PLANE 3.8 Select length of bolts such that the threaded portion does not occur within the shear plane between joined parts.

START ERECTION 3.9

Start erection only when the holding down bolts and anchorages have achieved sufficient strength. Carry out the erection of the structural steel to the requirements of AS 3828. Comply with NZBC acceptable solution F5 and NZS 3404, part 1, section 15. Provide temporary bracing as required to achieve stability during erection.

3.10 BASE PLATES

Enlargement or site cutting of holes not permitted. Bending or displacement of holding down bolts not permitted.

COLUMNS 3.11

Plumb columns using sawn steel packs and wedges not larger than necessary for the purpose. The column base must not be raised by more than 25 mm. Fill space beneath the base plate with cement-sand grout, containing a non-shrink additive, the grout having a minimum compressive strength of 30MPa at 28 days. Alternately use a dry pack of 1:2 cement with the sand mortar hammered in tight to ensure complete filling of space.

INSPECTION 3.12

Inspect all stages of fabrication and construction of the structure to NZS 3404, part 1, sections 14 (fabrication) and 15 (erection).

ENCASED STEELWORK 3.13

Where required clean the steelwork to be encased in concrete to remove all loose mill scale, rust, dirt and other matter affecting bond with concrete. Achieve this by wire brushing and the use of suitable solvents.

BRUSH CLEANING 3.14

Remove oil and grease by the use of solvents. Scrape and power wire brush to bright metal. Avoid producing a polished surface. Ensure no burrs or sharp arrises remain which may prevent full coating thickness being attained. Prime immediately and paint as soon as practicable.

BLAST CLEANING 3.15

Remove oil and grease by the use of solvents. Abrasive blast clean to bright metal to SA 2.5. Select grit type and equipment such that the cleaned surface profile between peaks and valleys does not exceed one third of the dry film thickness. Ensure no burrs or sharp arrises remain which may prevent full coating thickness being attained. Prime immediately and paint as soon as practicable.

PRIMING 3.16

After cleaning and grit blasting to bright metal in the workshop, unless noted otherwise coat all steelwork, with minimum 75um epoxy zinc coating. Patch prime on site after erection, using a compatible priming system.

3.17 GALVANISING

Clean sections thoroughly and apply zinc coating to the requirements of AS/NZS 4680 and AS/NZS 4792 (hollow sections) to give a coating weight of not less than 600 grams per square metre.

ZINC SPRAYING 3.18

To AS/NZS 2312 with clear seal finish

- Abrasive blast clean to AS 1627.4, class 21/2, minimum profile 10 microns
- Apply spray coating before discoloration and within 4 hours
- Steel temperature 3°C minimum above dew point and less than 150°C

UNPAINTED SURFACES 3.19

Do not paint:

- faying face of high strength friction grip bolted joints
- areas for site welding, keeping 75 mm clear all round
- surfaces being embedded in concrete.

Where steel is only partly encased then extend priming 25 mm maximum into the concrete encasement area.

3.20 PATCH PRIMING

Clean areas of damaged priming and areas left clear for site jointing to a standard comparable with that specified for shop cleaning. Wash off chemical deposits from welding fumes. Apply priming coats to the same standard as shop primers, ensuring thorough coating of bolts, nuts and connection areas. Reprime if more than 4 weeks elapse before the final coating system is applied.

3.21 COATING SYSTEMS

Apply all coatings in accordance with the coating manufacturer's requirements. Apply coatings to steel within 4 hours of cleaning and before condensation or light rusting can occur. Ensure steel is dry and atmospheric conditions warm and dry, with an air temperature of greater than 12°C and relative humidity less than 85%.

Touch-up/repair any damage to the coating system before linings are placed.

Fully protect coating systems from damage during construction. Repair any damage strictly as per the manufacturer's specifications.

3.22 WELDING

Shop weld together touching or near-touching steelwork all round with 5 mm (one pass) continuous fillet welds unless denoted otherwise on the drawings.

4. SCHEDULES

4.1 COATING SYSTEM

All steel work shall be prime coated in accordance with section 3.16 after blast cleaning in accordance with section 3.15.

4.1 WELD TESTING

The following are the minimum requirements for testing of welds by an independent testing authority. Test locations and results for all members shall be documented including type of inspection, result and any remedial work undertaken and included as part of PS3 documentation.

- 100% visual
- All Column base plates and all rafter/ apex connection plates to 360UB- mag particle

4.2 PRIMER

Resene Armourzinc 120- 75u DFT or equal approved by Engineer.

4.3

PROTECTIVE COATINGS (to all exposed interior steel)

1st coatResene Armourcote 515/510125u DFT or equal approved by Engineer.2nd coatImperite I.F. 50350u DFT or equal approved by Engineer.

1.1 GENERAL

.1 SCOPE OF WORK This section deals with the manufacture, supply and installation of floor and wall coatings including covings, upstands, plinths and dressing to sumps in bunded areas shown in the drawings titled Gore Water Treatment Plant Upgrade- New Building and numbered 20080/S01-S13.

.2 Documents

MANUFACTURER'S DOCUMENTS Manufacturer's and supplier's documents relating to work in this section are available from: Armatec Environmental Ltd Web: www.armatec.co.nz Email: info@armatec.co.nz Telephone: 06 755 0410 Facsimile: 06 755 2346

Approved equivalent suitably experienced applicators will also be considered.

.3. Requirements

SHOP DRAWINGS AND INSTALLATION DETAILS

Provide drawn profiles and preliminary installation details for evaluation

Shop drawings to show, but not be limited to:

- Complete details of construction, connections (minimum scale 1:10)
- Sealant types
- · Provision for thermal movement and bridging of joints
- Sequence of installation
- · Co-ordination requirements with other work and full schedule of materials

SHOP DRAWINGS REVIEW

Shop drawing review indicates only that the supplied interpretation of the design concept has been reviewed without the need for further modification, other than the corrections indicated by the reviewer. It does not relieve the contractor of the responsibility for ensuring the correctness of shop drawings, site dimensions, the overall design, or for ensuring the work complies with the contract documents. Nor can it be construed as authorising departures from the contract documents.

REVISED SHOP DRAWINGS

Provide a copy of shop drawings revised to include required modifications, before proceeding with any fabrication or erection.

.4 Guarantees

GUARANTEE

Guarantee this work under specific environmental and use conditions against failure of materials, watertightness and execution:

Have a minimum expected life of 25 years before recoating including normal wear and tear including walking, placing ladders and similar activities expected in such an area.

.5 Performance

PERFORMANCE OF FLOOR & WALL COATING

Tenderers to confirm performance and compliance in accordance with the following requirements

Exposure, immersion and contact to chemicals as listed: Hydrofluosilicic acid (17% w/w)

ACH (aluminium chloral hydrate 50% w/w)

PACI (polyaluminium chloride 34% w/w)

Caustic soda (25-50% w/w)

- Outdoor use.
- · Pedestrian and other traffic will occur regularly
- A wet anti-slip surface is required with a minimum coefficient of 0.55
- Food hygiene performance
- Floors will fall to sumps at 1:50 maximum
- Include a bond beaker and reinforcement over wall/floor junctions and construction joints to enable movement to be accommodated.
- Miscellaneous plinths will require coating under equipment
- Quick curing rate
- · High impact resistance
- · Consistent colour match between batches
- Provide a water tight finish, noting blockwork is utilised for internal bund walls. Bunds will be water tested on completion and no detectable seepage through walls or significant water loss will be allowed

1.2 PRODUCTS

.1 Materials

Ceilcote Flakeline or approved equivalent, subject to compatibility with the application especially in regard to flexible sealants in joints.

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Page: 55 of 70

SUPERCEDED



Pall Marshall Water Consortium

GORE DISTRICT COUNCIL APPROVED Schedule 1 Item 2 Exemption # Schedule 1 (2) Date: 30 January 2024 Pagep5680f 706

Invercargill 9840 **NEW ZEALAND** Telephone: +64 3 218 2579 Facsimile: +64 3 214 9168 tom@marshalls.co.nz

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04 December	2020	SUPERCEL	
Client:	Gore District Council	Project:	Gore WTP Upgrade
		0	GDC 2019/01
Attention:	Hashem Ramezan-Zadeh	Contract Number:	000 2019/01

Document Sent For: Approval

Drawing Number	Drawing Name	Revision	Drawn/Written By
N/A	SPEC and Producer Statement – PS1	N/A	Kensington Consulting
20080-S01	Floor Plan and Panel Lauout	0	D. Kensington
20080-502	Structural Steel Plan	0	D. Kensington
20080-503	Building Sections	0	D. Kensington
20080-504	Building Sections and Details	0	D. Kensington
20080-S05	Building Sections and Details	0	D. Kensington
20080-506	Precast Panels North & South Elevations	0	D. Kensington
20080-S07A	East Wall Precast Panels Details	0	D. Kensington
20080-S07B	East Wall Precast Panels Details	0	D. Kensington
20080-508	West Wall Precast Panels Details	0	D. Kensington
20080-509	South Wall Precast Panels	0	D. Kensington
20080-S10	North Wall Precast Panels	0	D. Kensington
20080-S11	North Wall Precast Panels	0	D. Kensington
20080-S12	Internal Precast Panel Details	0	D. Kensington
20080-S13	Chlorine Room Ceiling	0	D. Kensington

Regards,

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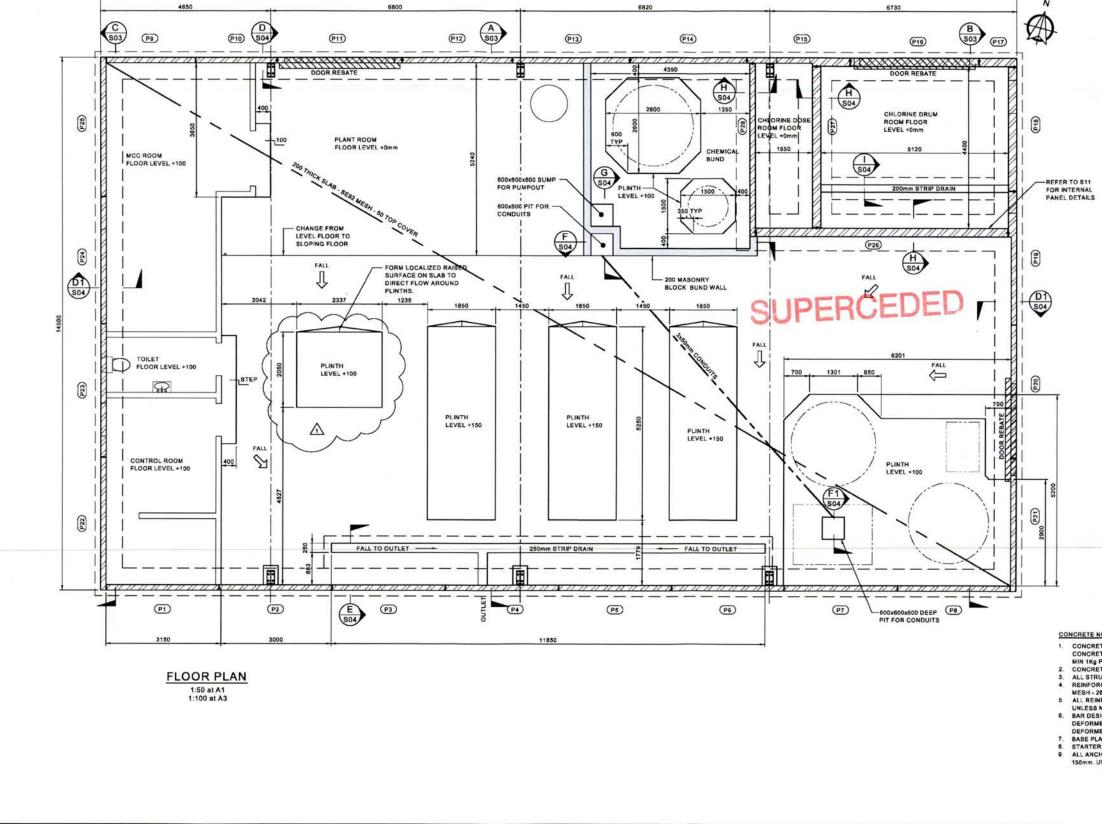
Donovan Harvey Project Manager





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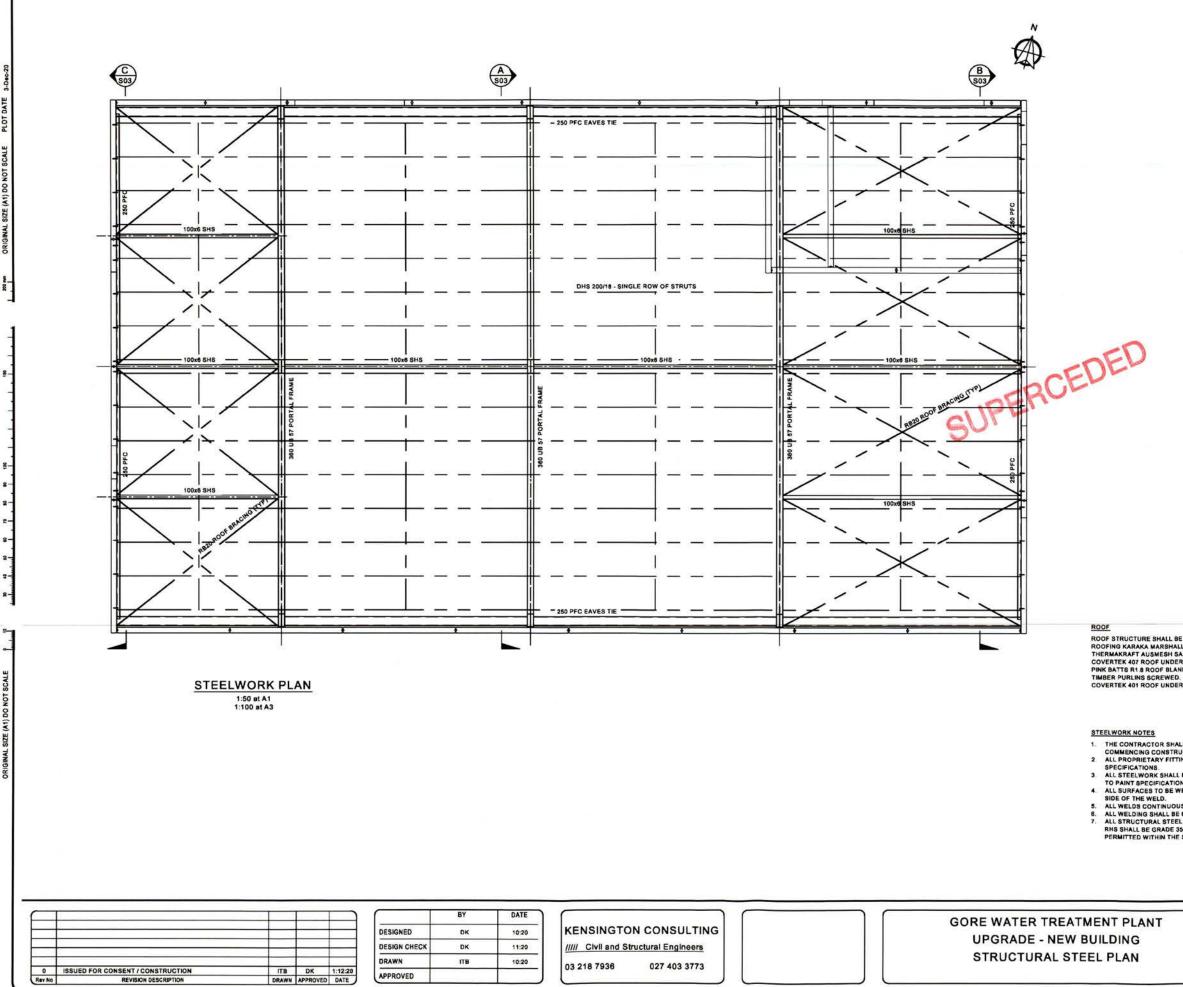
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GORE WATER TREATMENT PLANT UPGRADE - NEW BUILDING FLOOR PLAN AND PANEL LAYOUT

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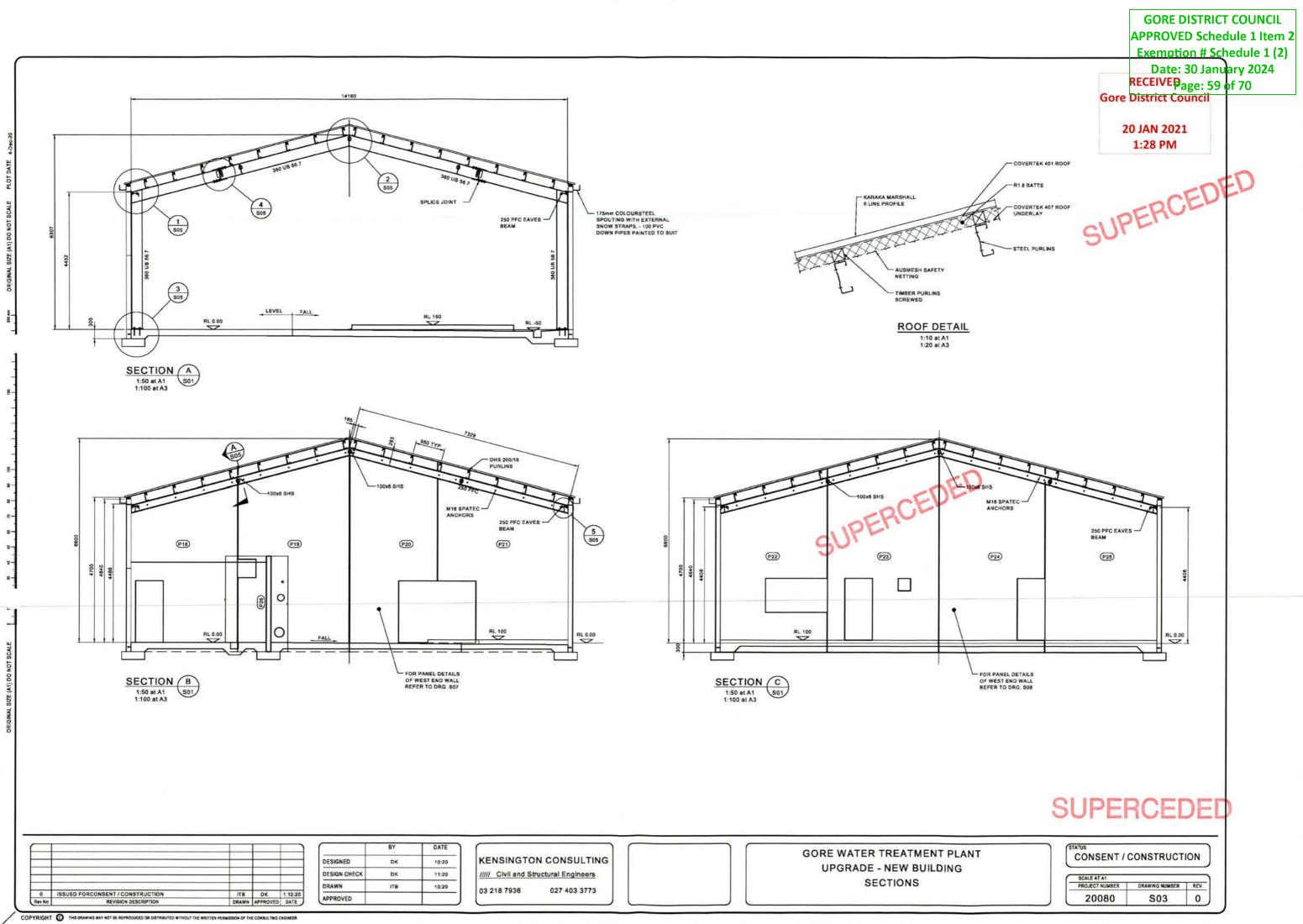
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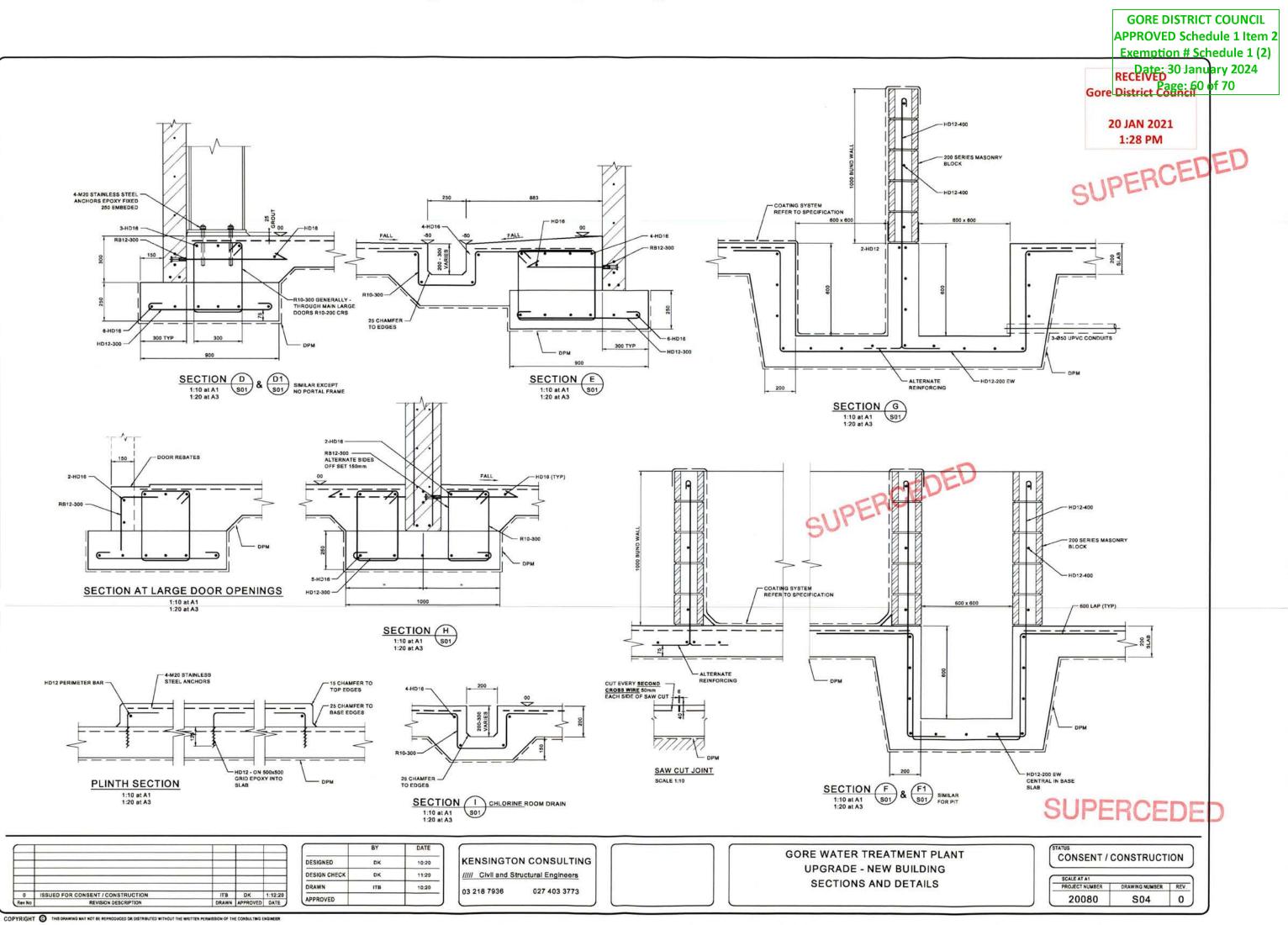
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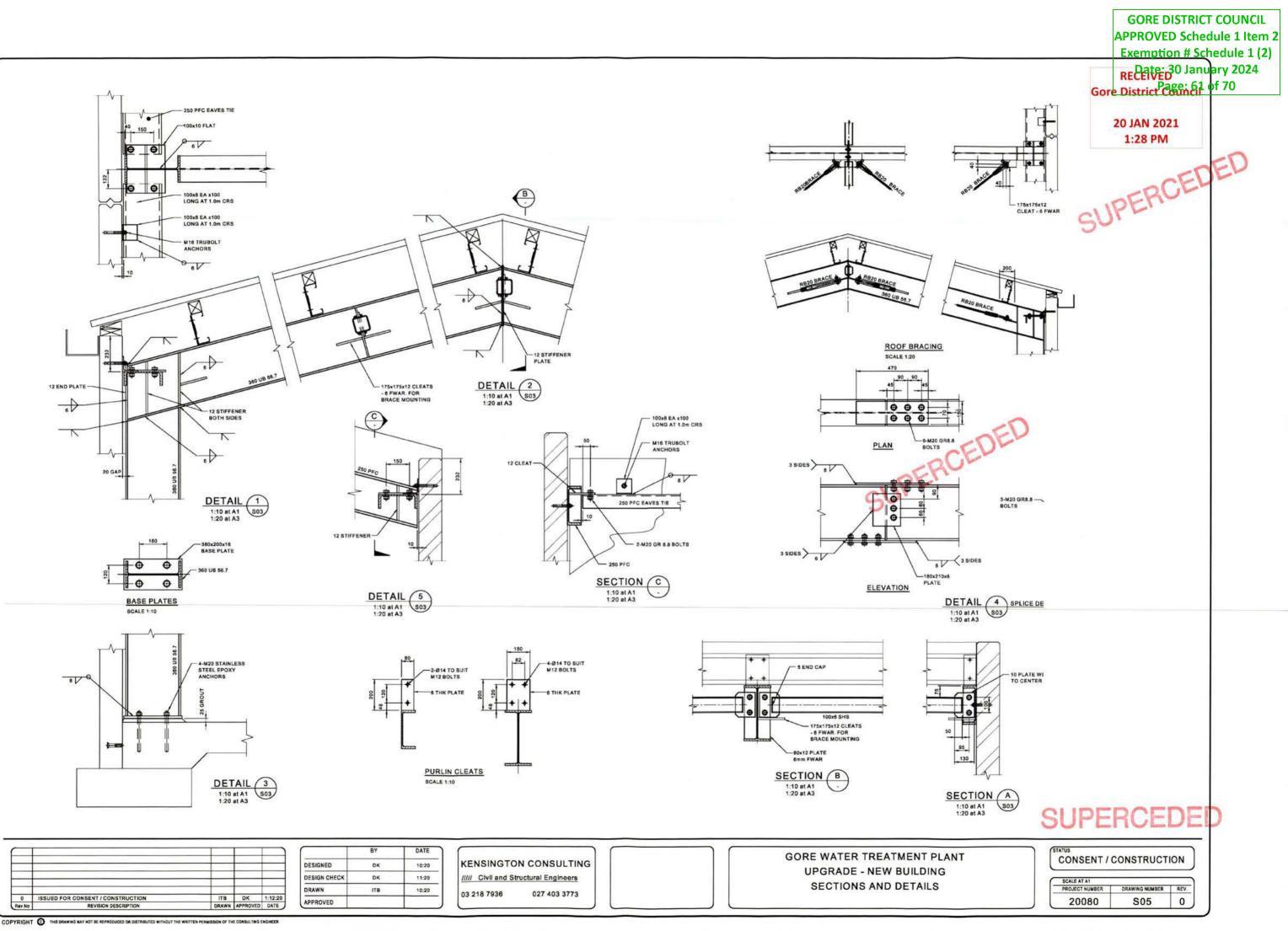
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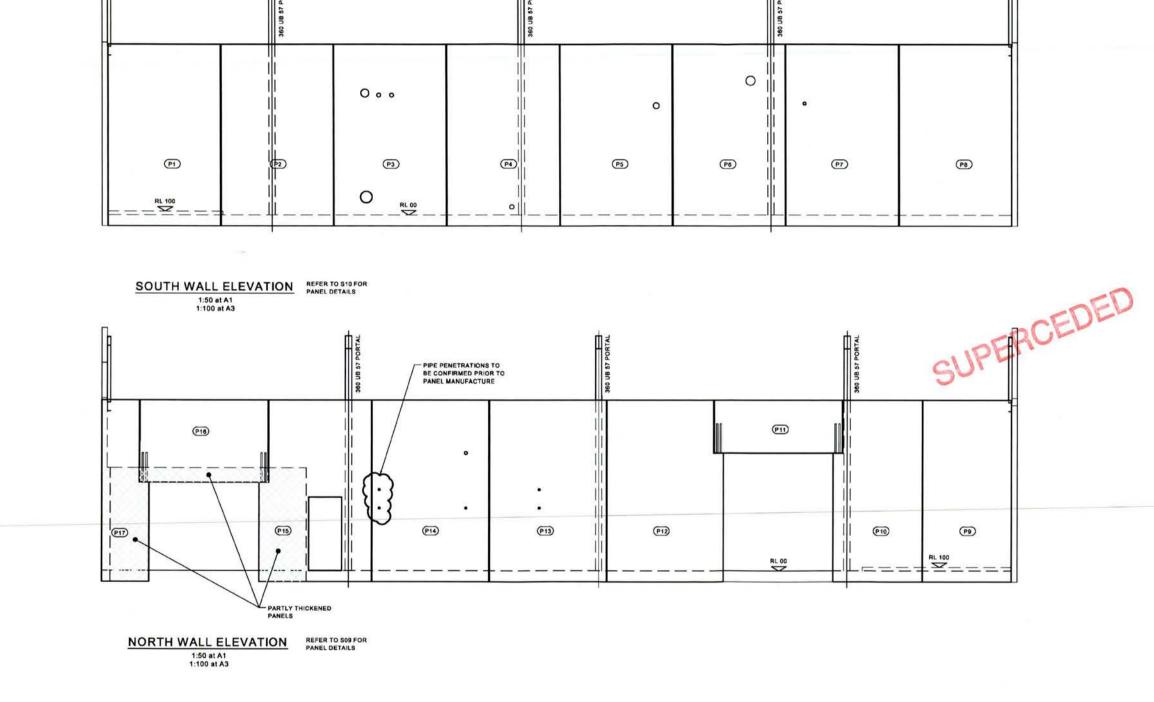


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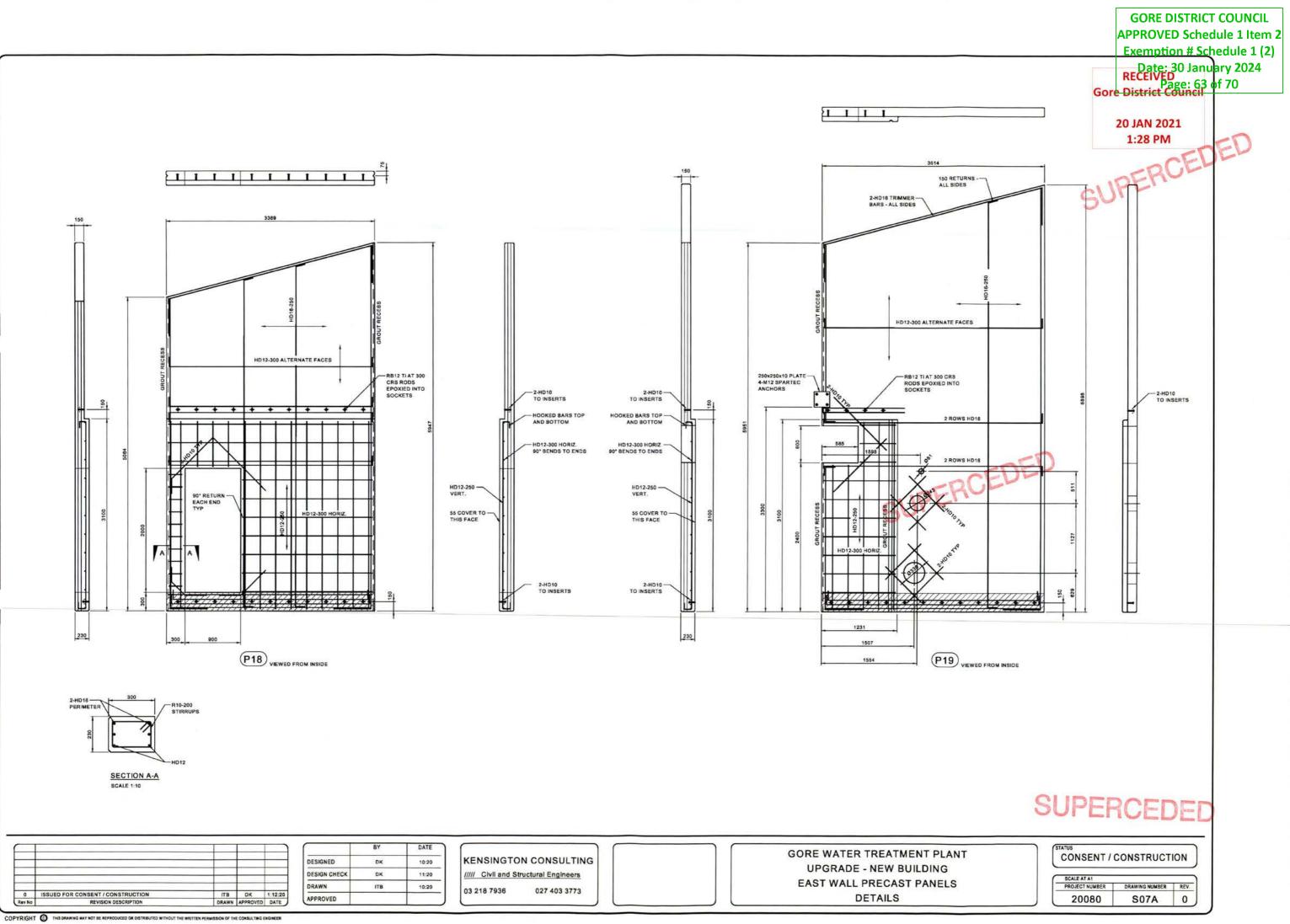
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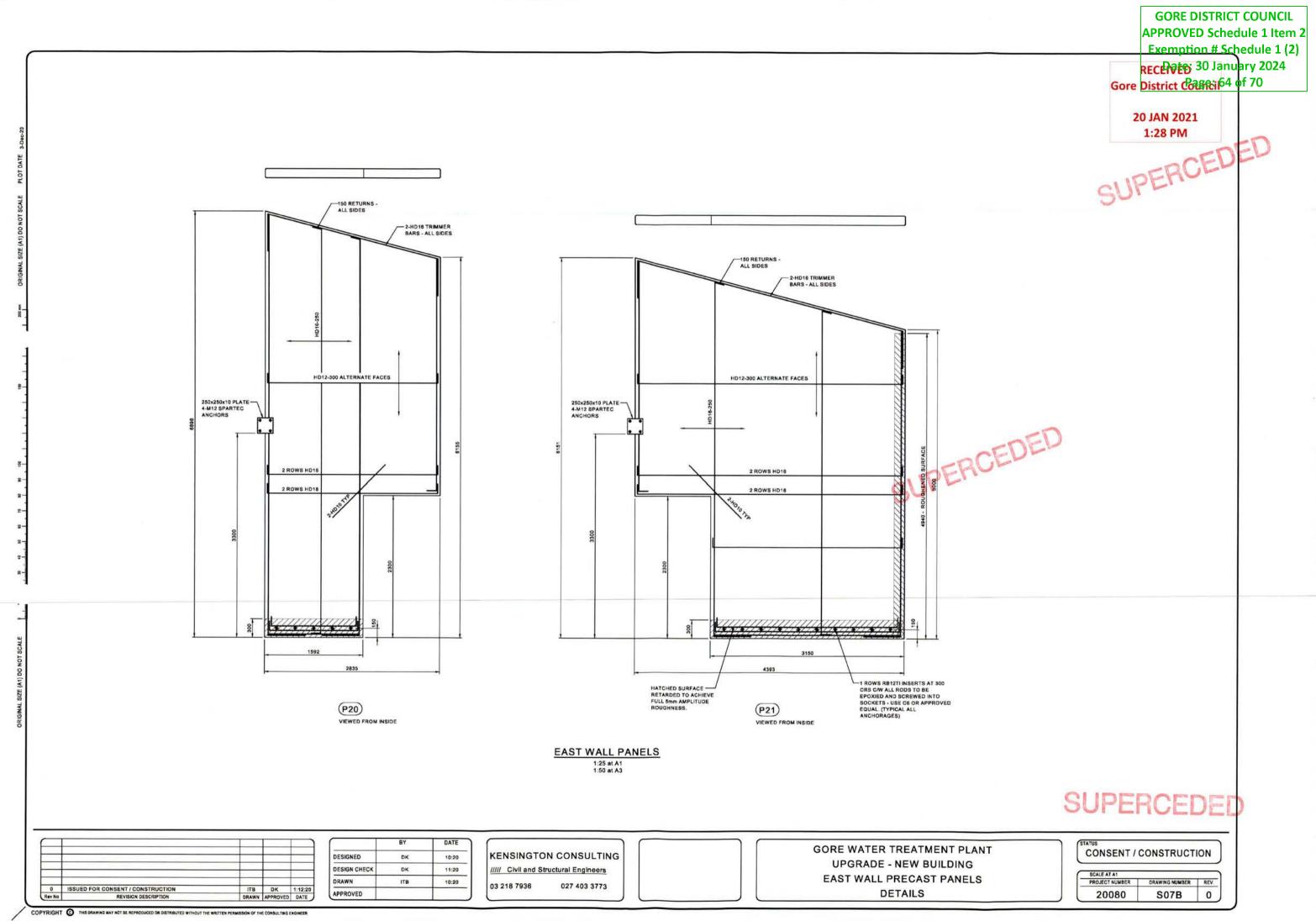
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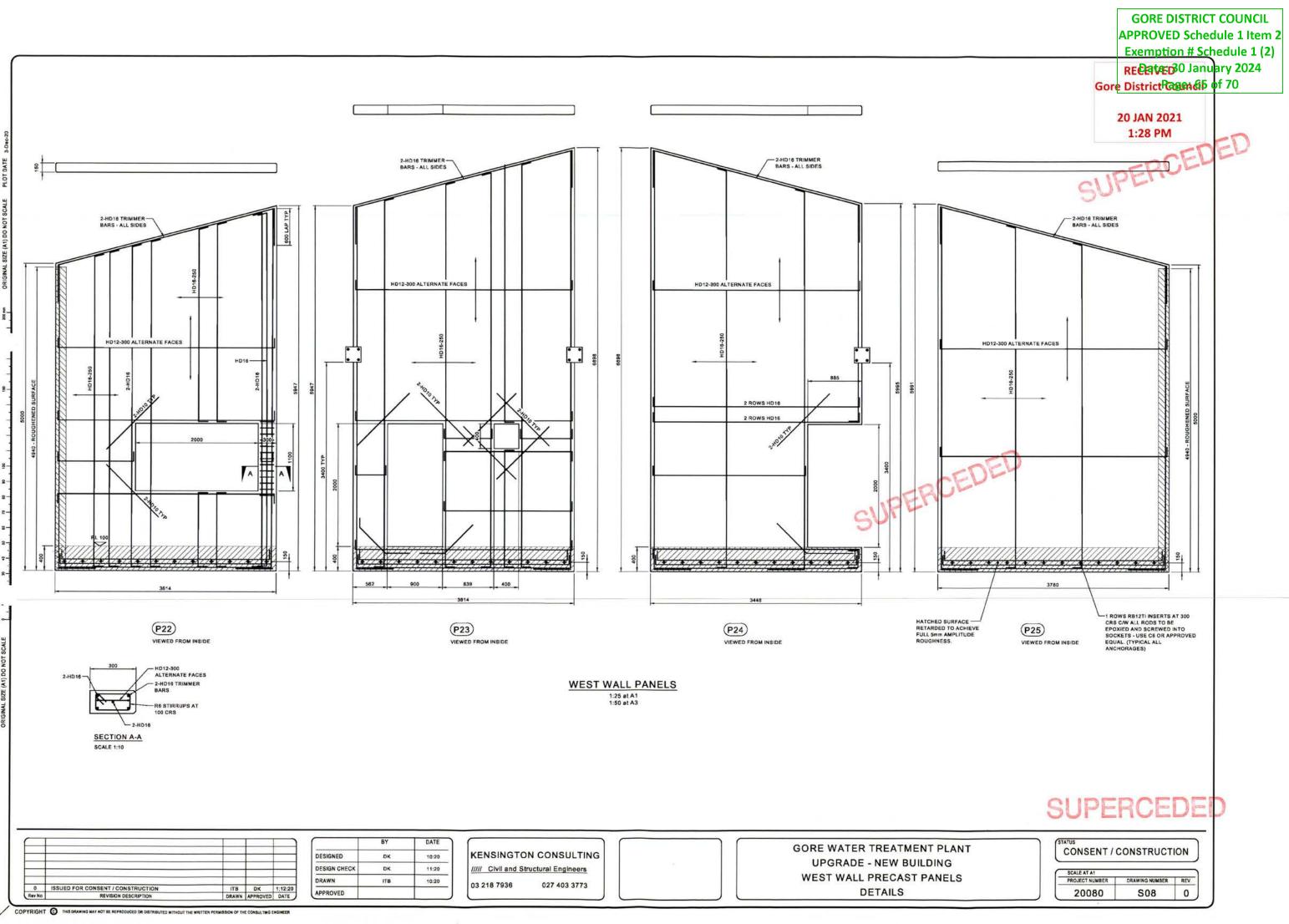
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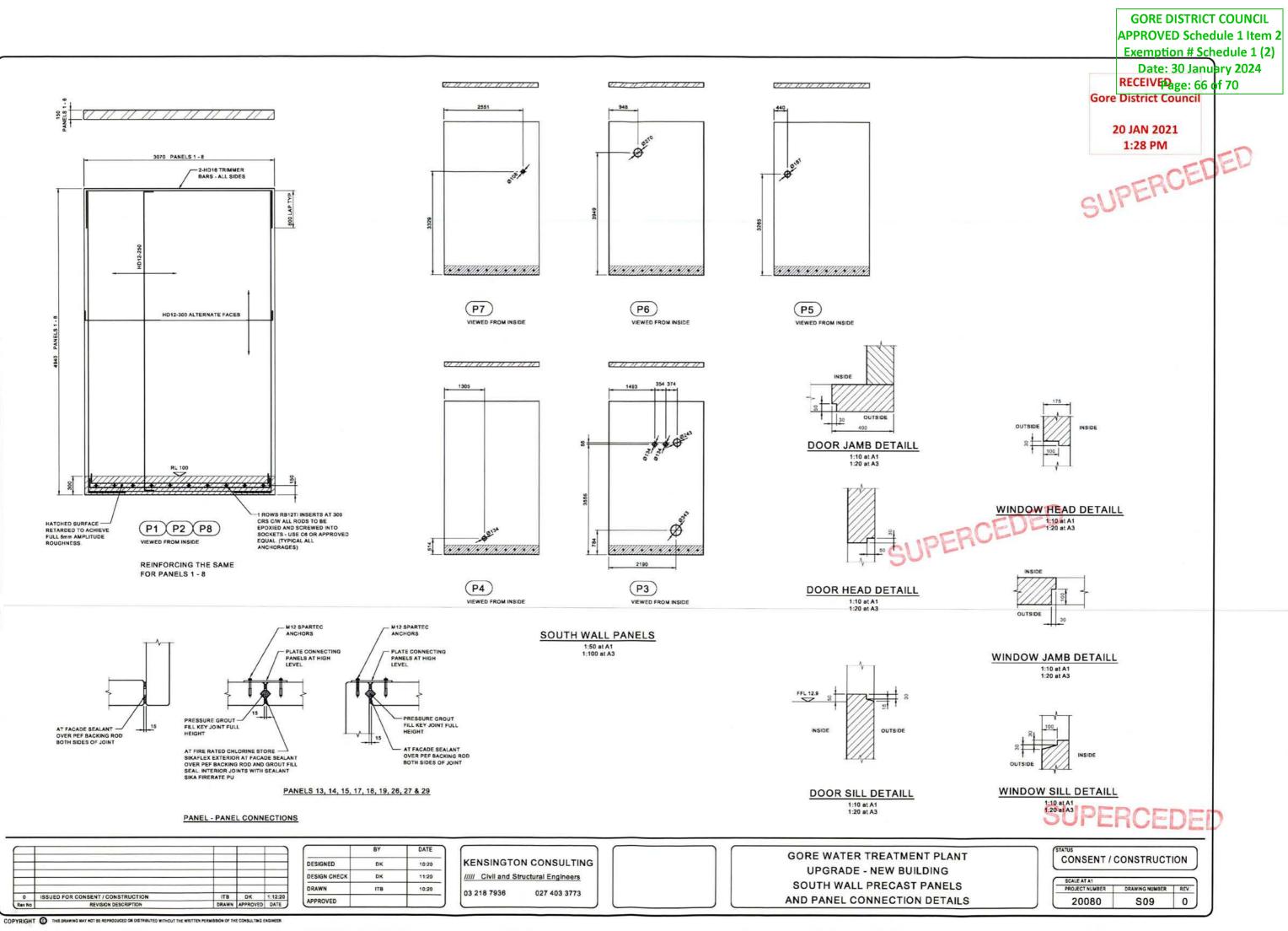


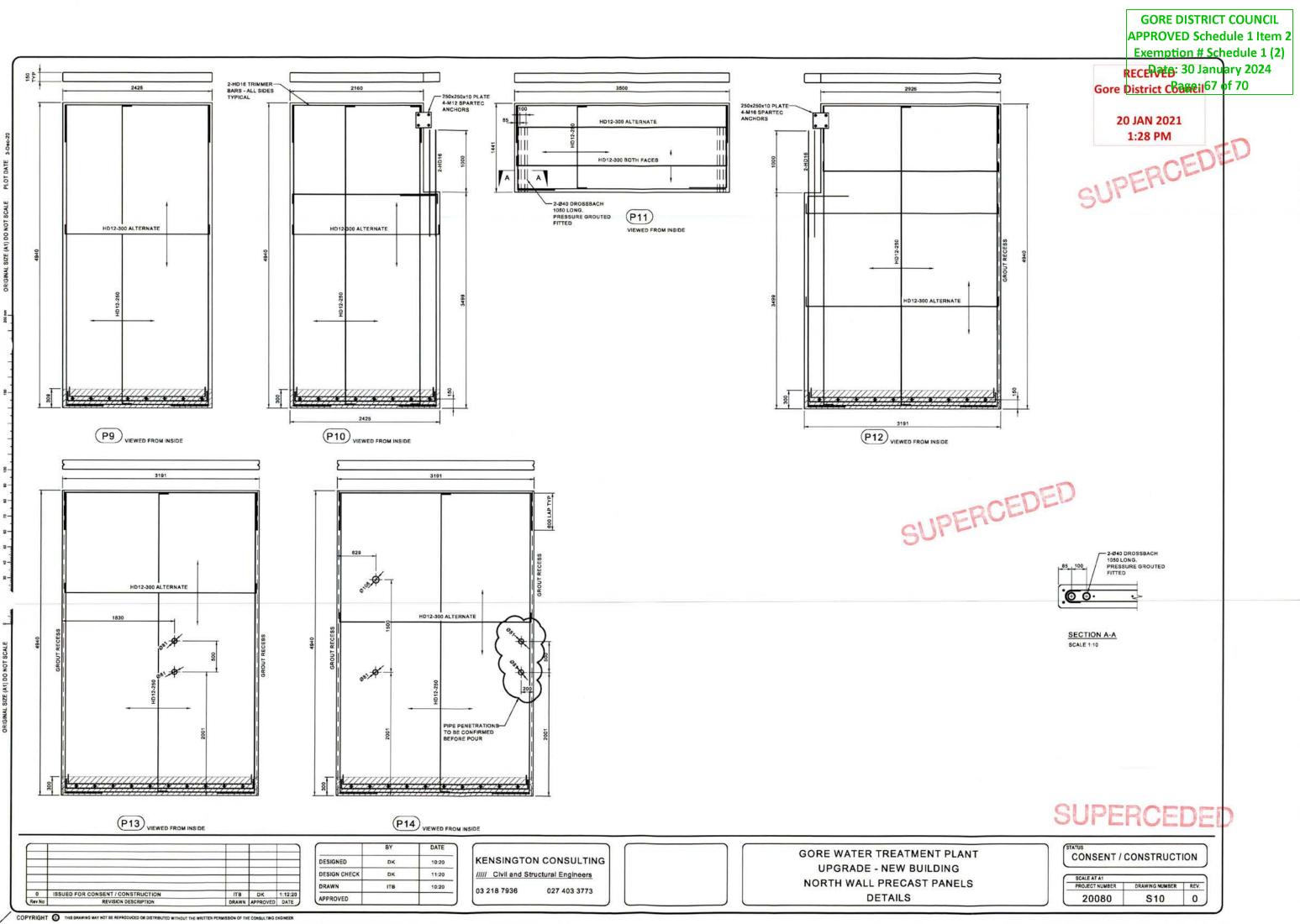
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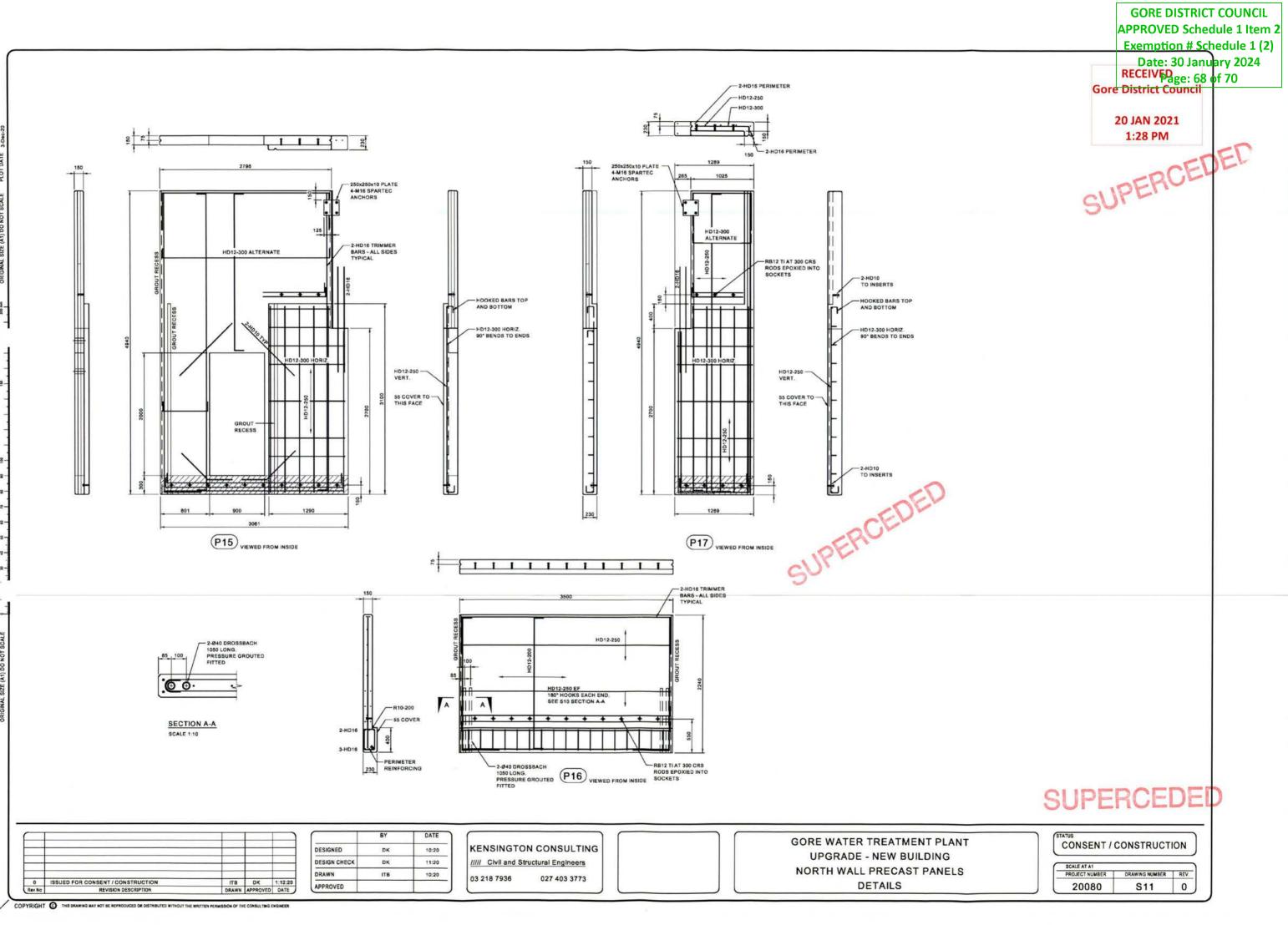


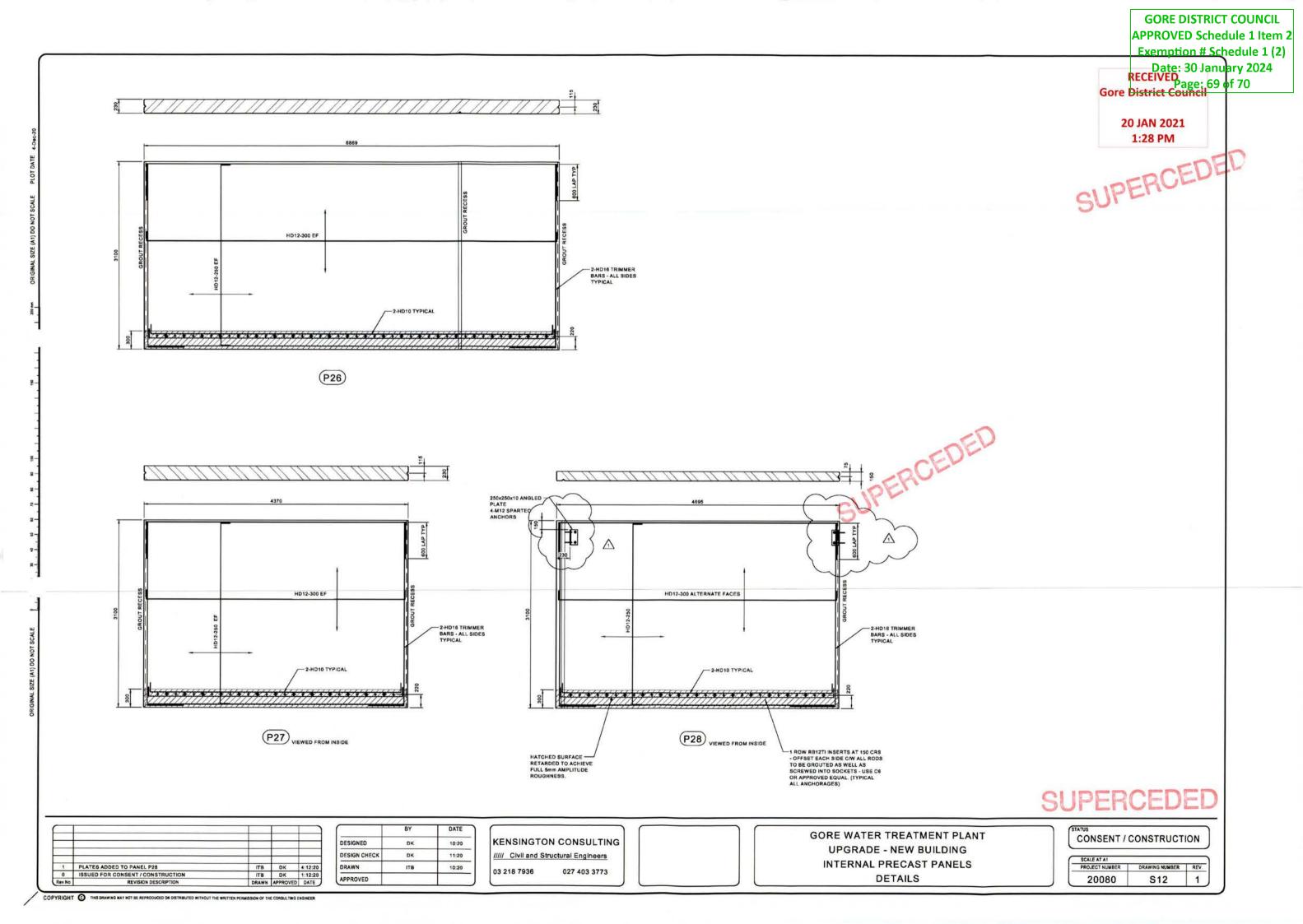


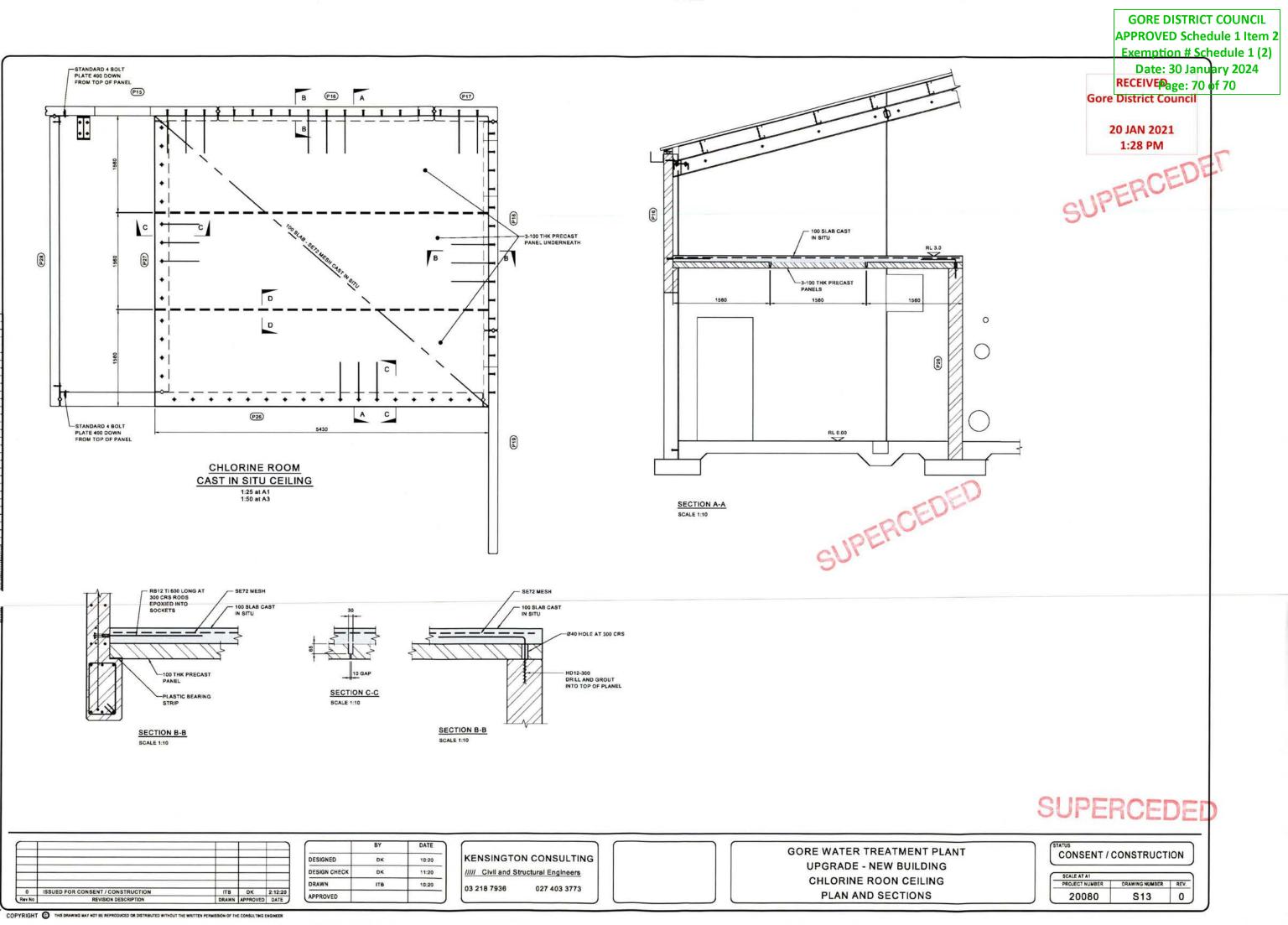
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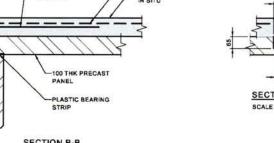


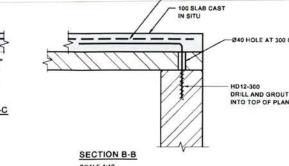












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